

#### EAGLE BAY HARDSCAPE COLLECTIONS volume 6

## INSIGNIA

CHATHAMSTONE COTTAGESTONE TEXTURED ESSEX STONE GRANDCAY TEXTURED CIRCLESTONE TEXTURED

BRIKSTONE CHAMFERED BRIKSTONE FLAT COLONIAL COTTAGESTONE CHAMFERED KINGSLAND TRADITIONAL



COTTAGESTONE ANTIQUED EPICSTONE COBBLED GRANDCAY COBBLED KINGSLAND ANTIQUED CIRCLESTONE ANTIQUED







Beautifully Placed Confidence

AS A FAMILY-OWNED BUSINESS, EAGLE BAY OPERATES ON A UNIQUE SET OF

VALUES. TRUST MEANS EVERYTHING TO US, AND WE EARN IT BY OFFERING

THE FINEST PRODUCTS AND SERVICES. WE UNDERSTAND THAT WE'RE NOT JUST

**EAGLE BAY**°

MAKING HARDSCAPE PRODUCTS; WE'RE CREATING PEACE-OF-MIND.

ECOBAY SF RIMA™ CHAMFERED TURFSTONE

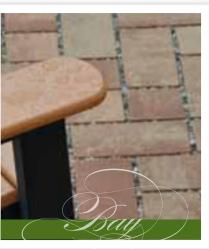
DUBLIN™ FREESTANDING HIGHLAND STONE® FREESTANDING HIGHLAND STONE® RETAINING ASPEN STONE® RETAINING DIAMOND® 10DS RETAINING

HIGHLAND STONE® FIRE PIT KIT ASPEN STONE® FIRE PIT KIT OUTDOOR FIREPLACES & OVENS COPINGSTONE COLUMN UNIT WITH CAP OPTIONS ACCESSORIES AUXILIARY PRODUCTS





PAVER & WALL COLORS SPECIFICATIONS INSTALLATION GUIDES PAVER PATTERNS WARRANTY



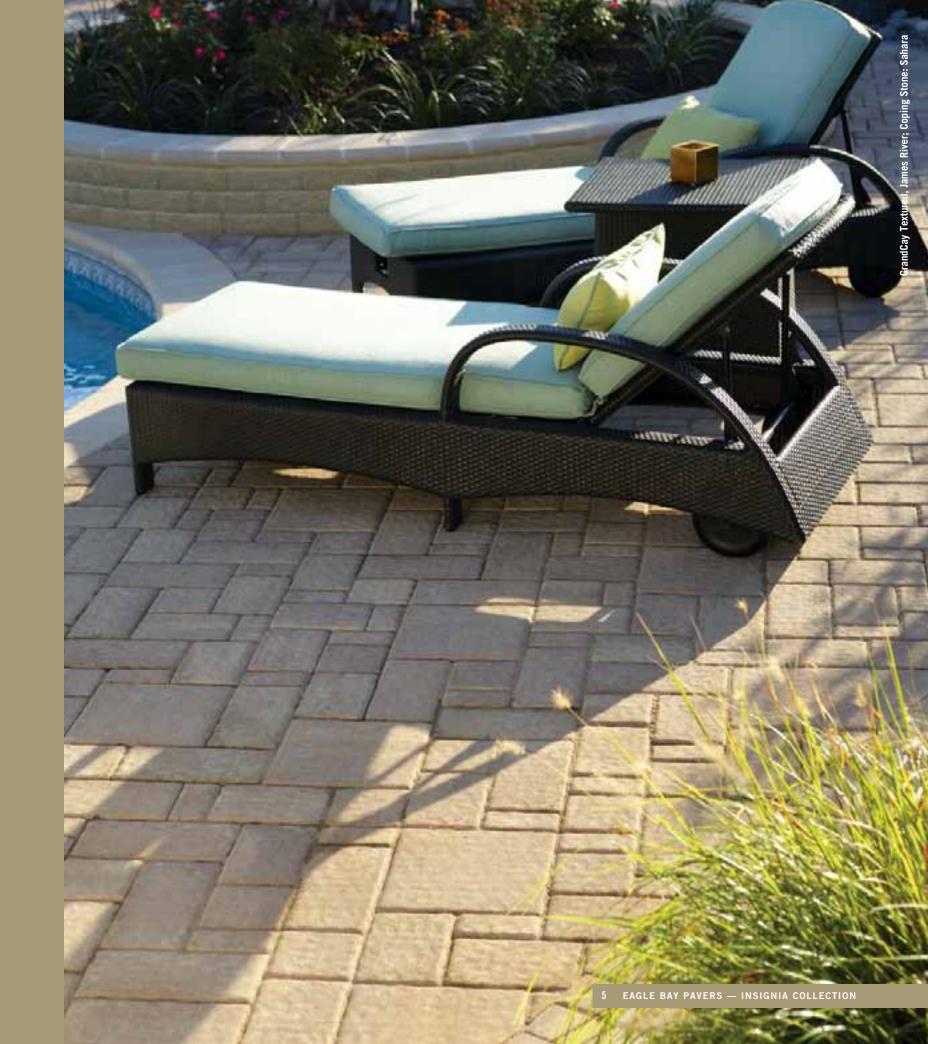
DIAMOND PRO® RETAINING

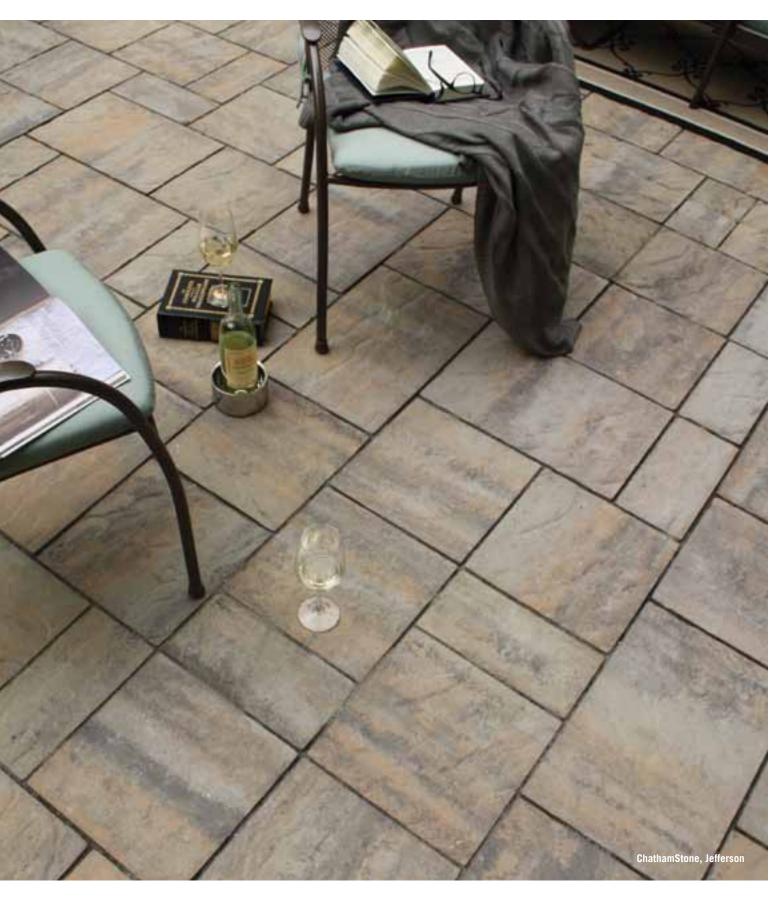


# COLLECTION

The Insignia Collection is a grouping of Eagle Bay's most popular pavers that best achieves a natural and organic feel. All pavers in this collection have a textured surface, mimicking weather aging and naturally produced stone.

CHATHAMSTONE
COTTAGESTONE TEXTURED
ESSEXSTONE
GRANDCAY TEXTURED
CIRCLESTONE TEXTURED





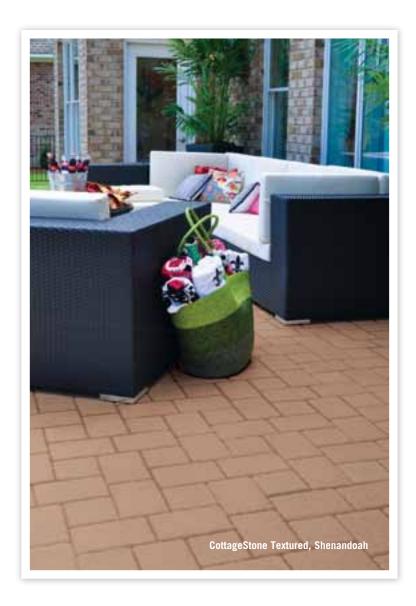


FOR ADDED SEATING AROUND YOUR PATIO, INCORPORATE AN EAGLE BAY HIGHLAND STONE® FREESTANDING WALL







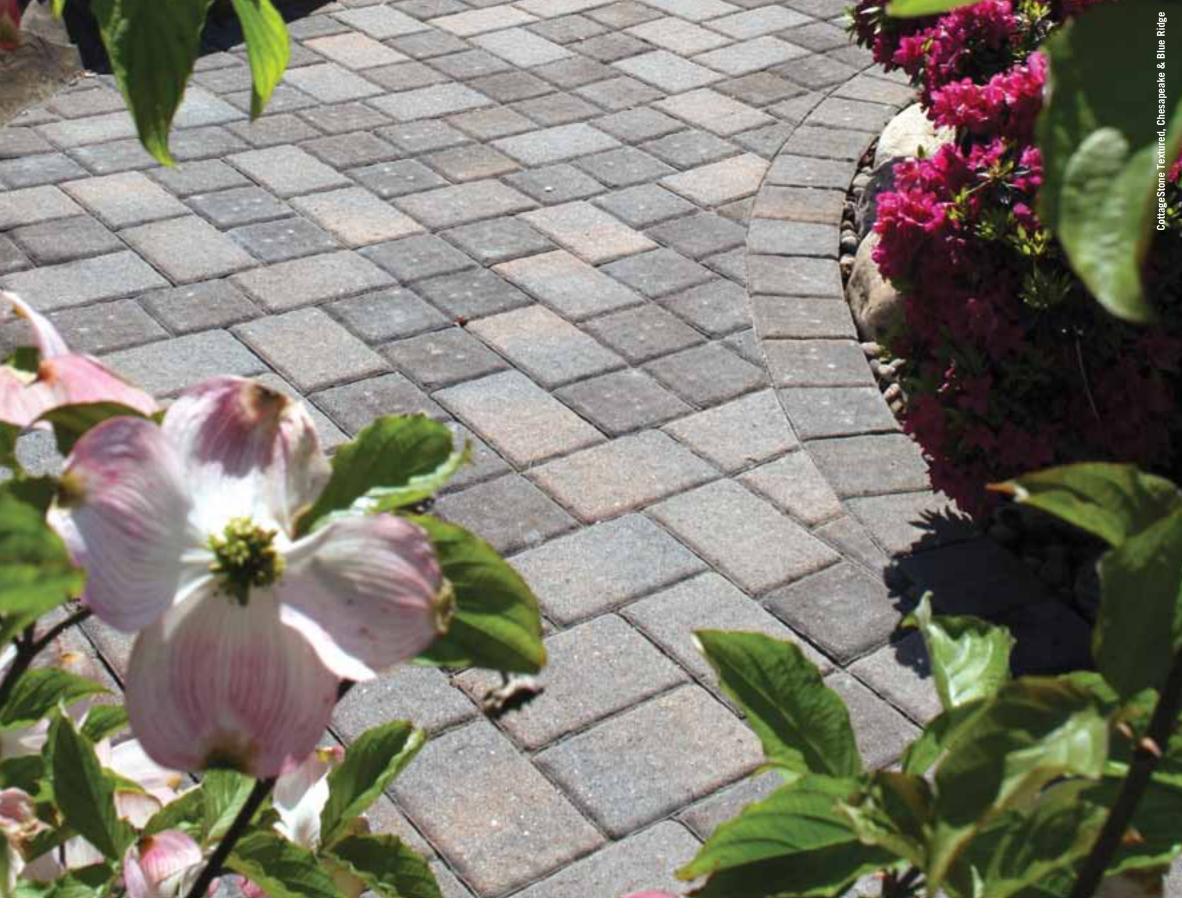


# Cottage Stone TEXTURED

Available in either a 6" x 6" square or a 6" x 9" rectangle, CottageStone Textured offers a multitude of

hardscape pattern opportunities. With its dimpled-face-finish, CottageStone

Textured will make your final design convey artisan creation and perfect imperfections.













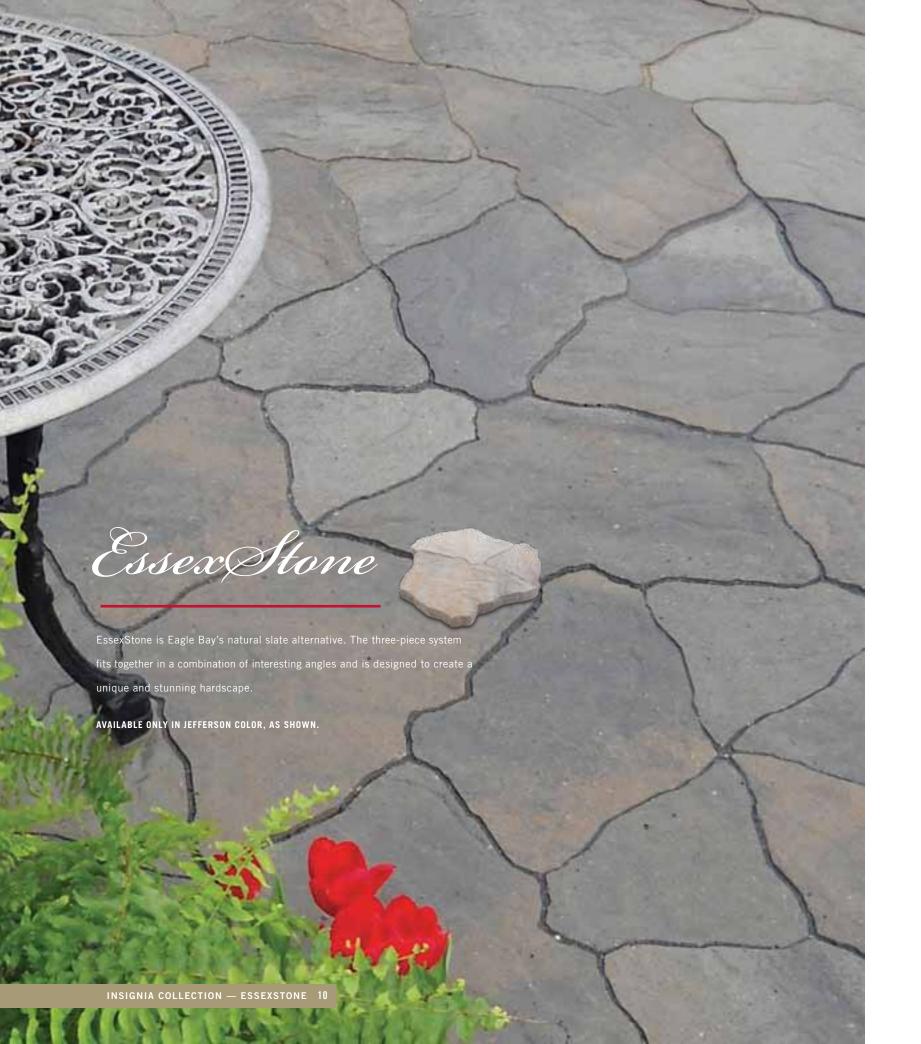


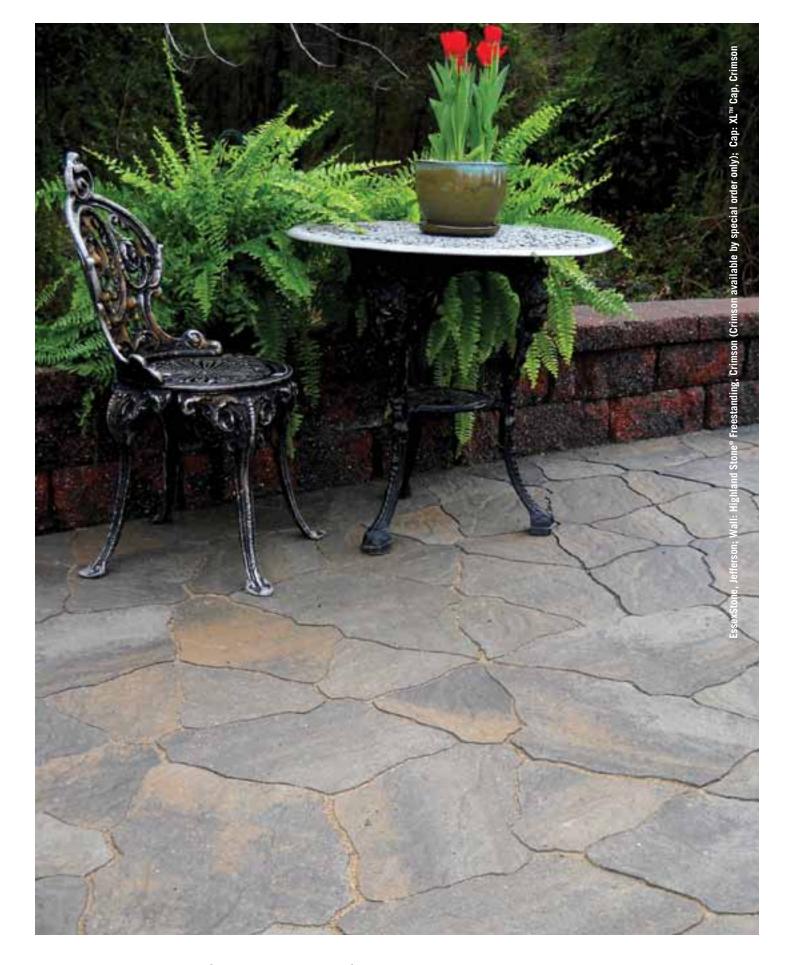












For EssexStone installation tips, visit eaglebayusacom.





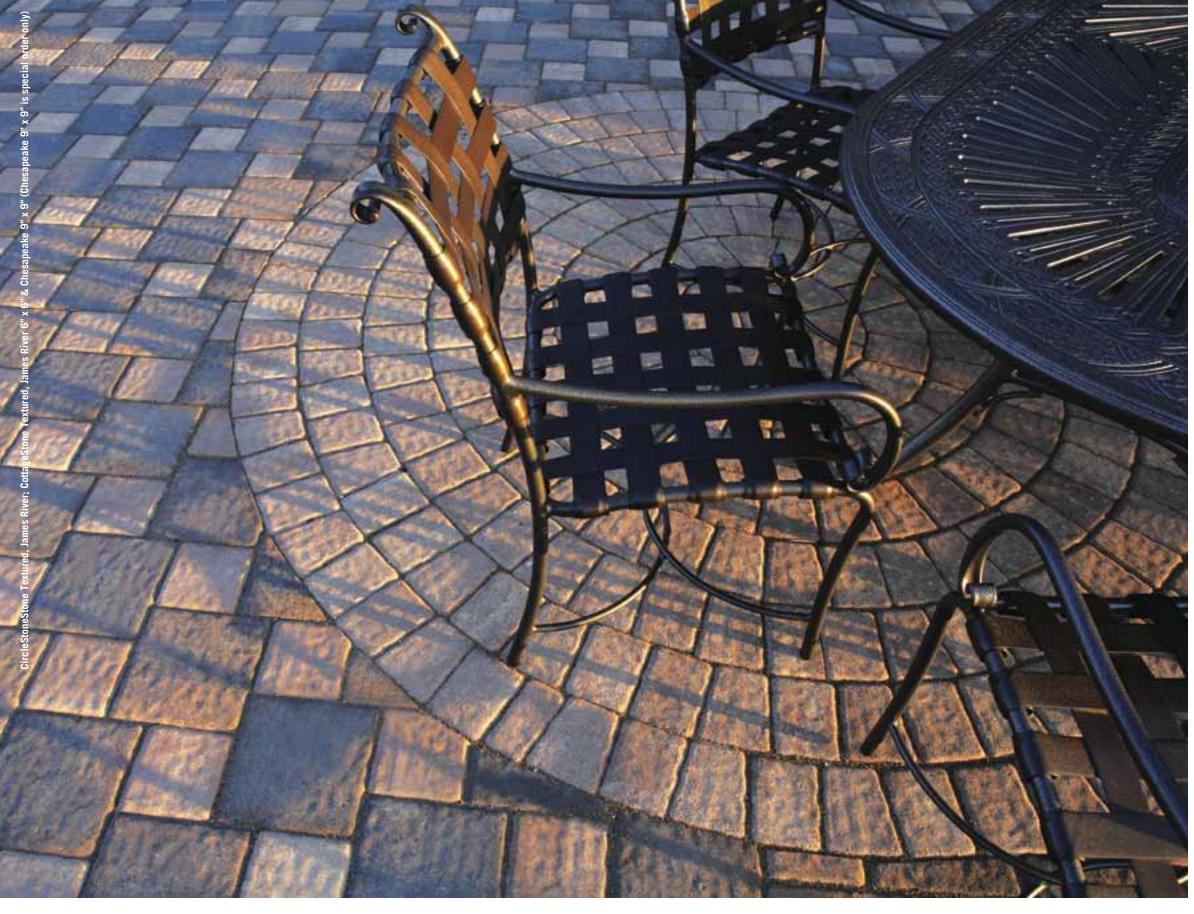


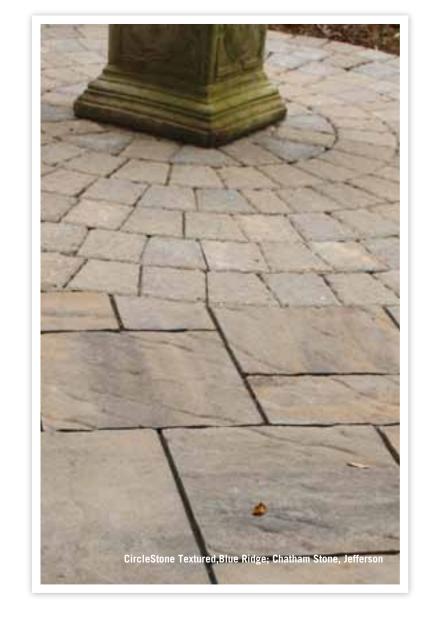














CircleStone is a five-piece paver system, available in numerous colors, that complements Eagle Bay's entire product line. Use it to provide intimate and unique focal areas for both large and small spaces.













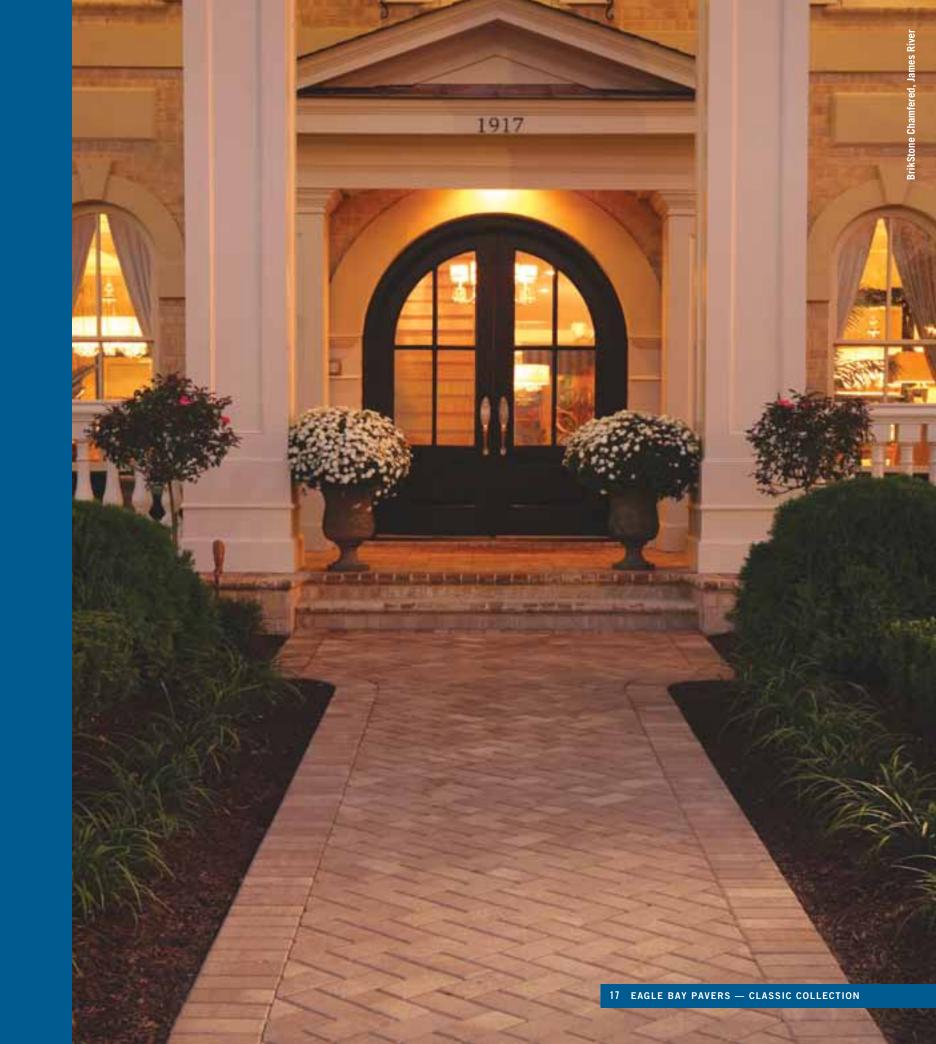






Eagle Bay's Classic Collection features traditional paver shapes, patterns, and color combinations that match the sophistication of their homeowners. The collection is timeless and is sure to endure as styles change and evolve.

BrikStone Chamfered
BrikStone Flat Colonial
CottageStone Chamfered
KingsLand Traditional



















finishing tip:
PAIR TWO DIFFERENT
EAGLE BAY PAVER
COLORS TO CREATE
VISUAL INTEREST IN
A WALKWAY





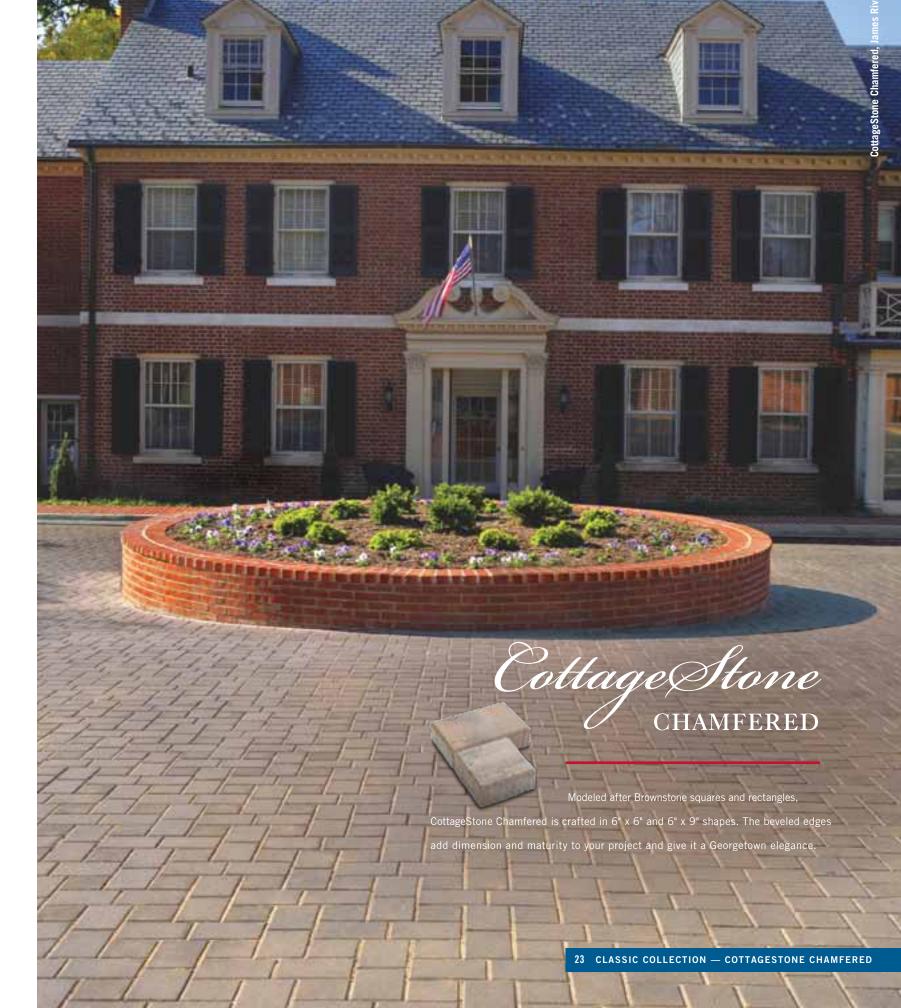


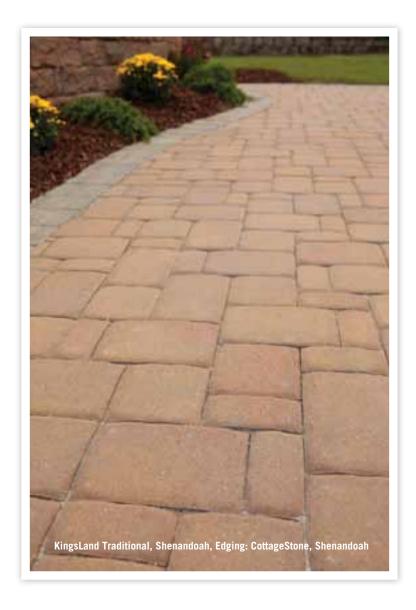






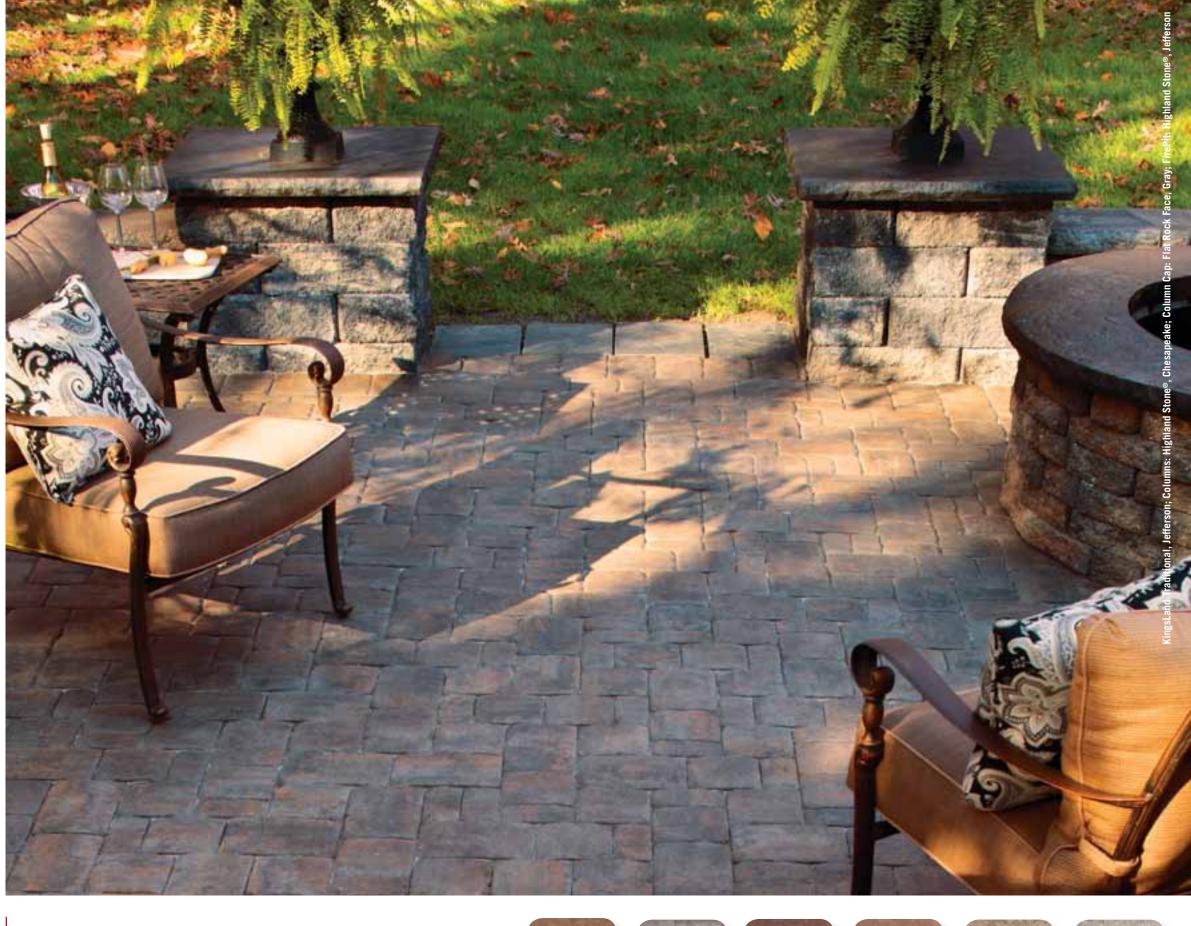






# Kings Land TRADITIONAL

This three piece modular system is ideal for high traffic areas, yet maintains charm and warmth with its rounded edges. The pattern possibilities are endless and designers will often contrast colors to create dynamic curb appeal.



finishing tip:

INCORPORATE AN EAGLE BAY FIRE PIT INTO YOUR
PATIO PLAN TO ADD WARMTH ON COOL AUTUMN DAYS













# Out Morld

### COLLECTION

Eagle Bay's Old World Collection exudes warmth and richness for designs that seek to accomplish an aged and slightly rustic feel. And as is with all Eagle Bay pavers, you won't need to compromise durability for beauty with this collection.

COTTAGESTONE ANTIQUED

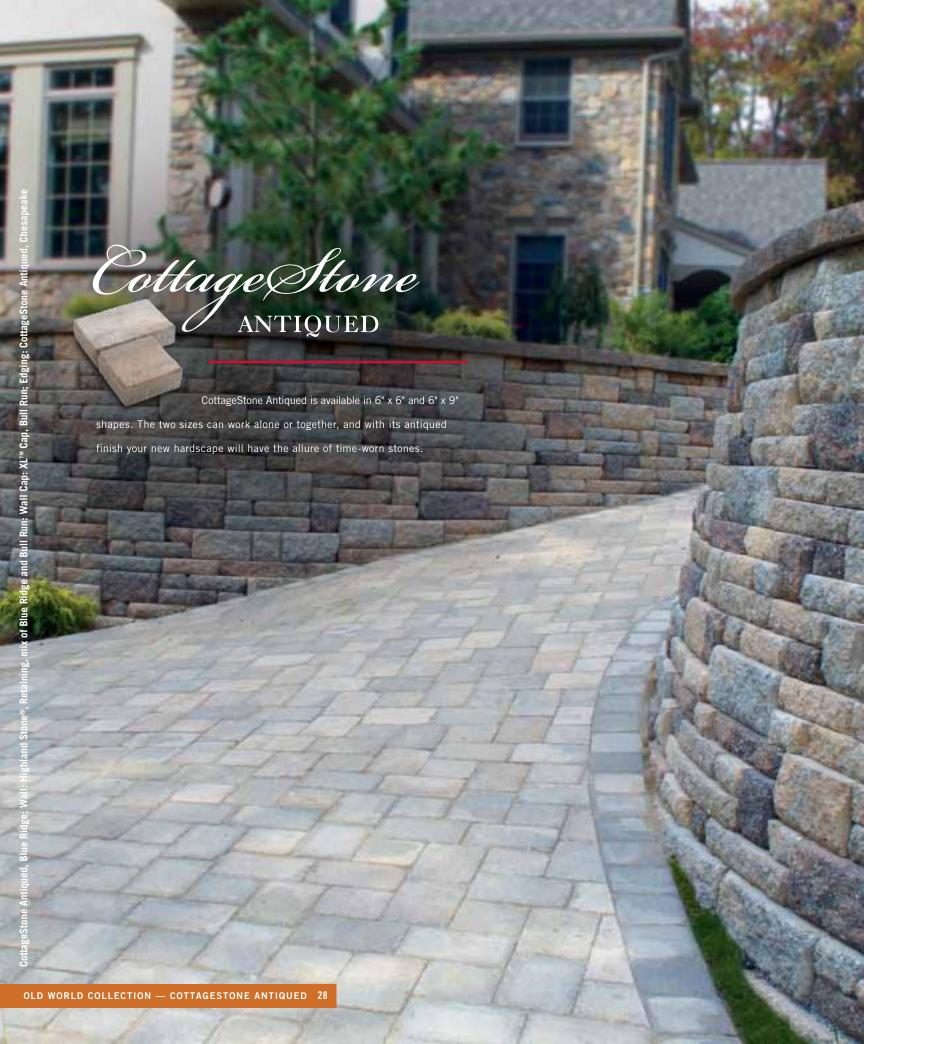
EPICSTONE COBBLED

GRANDCAY COBBLED

KINGSLAND ANTIQUED

CIRCLESTONE ANTIQUED















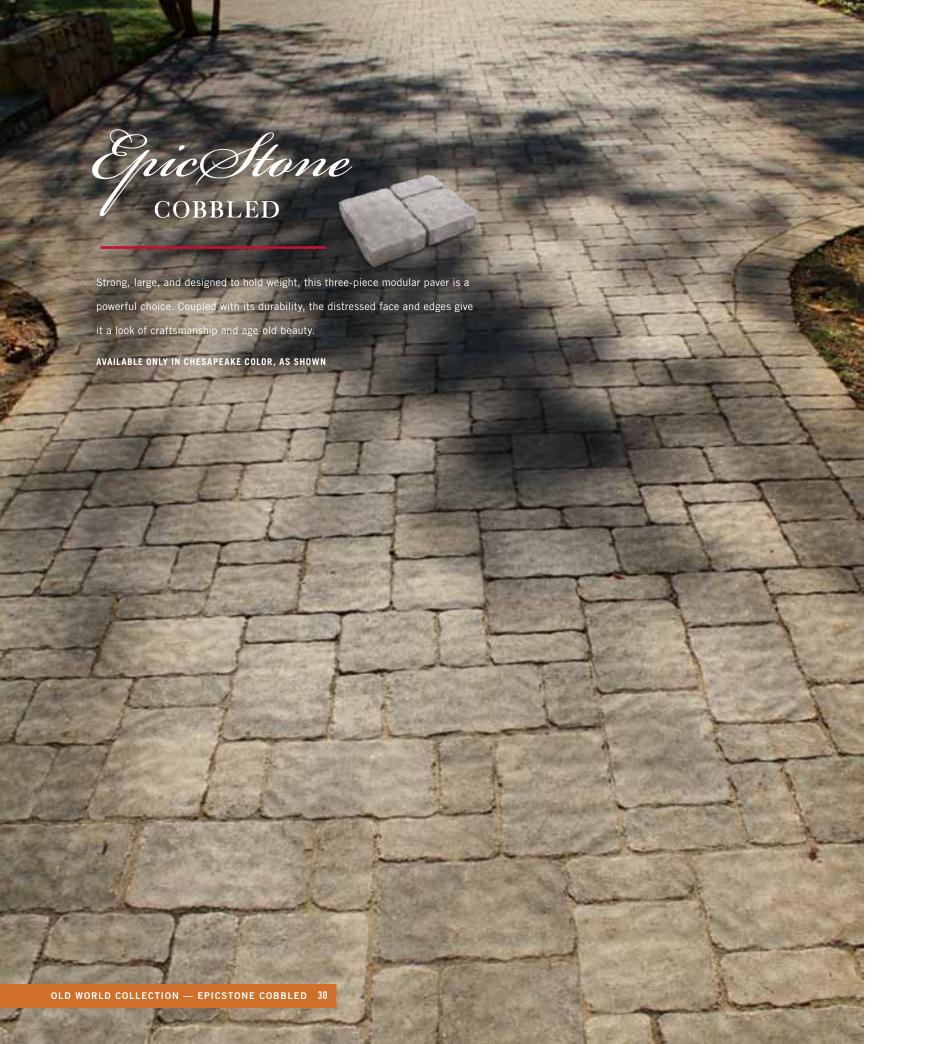


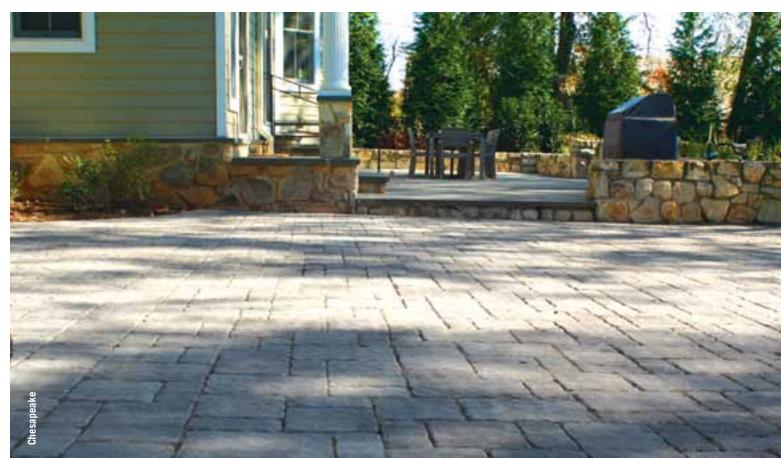


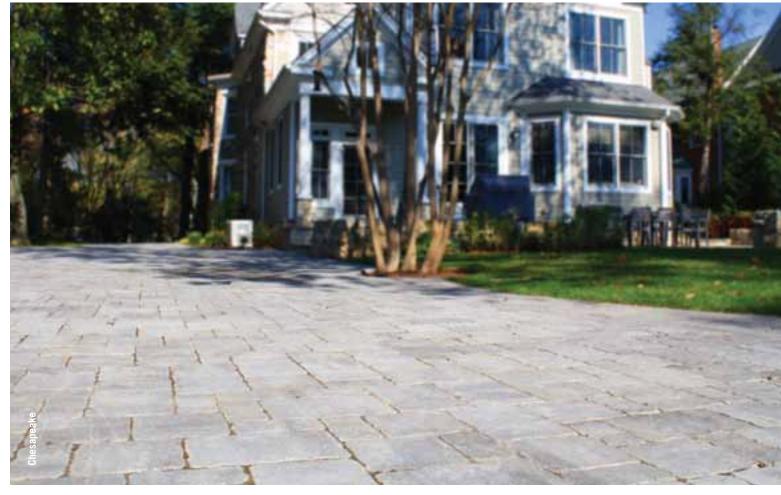












































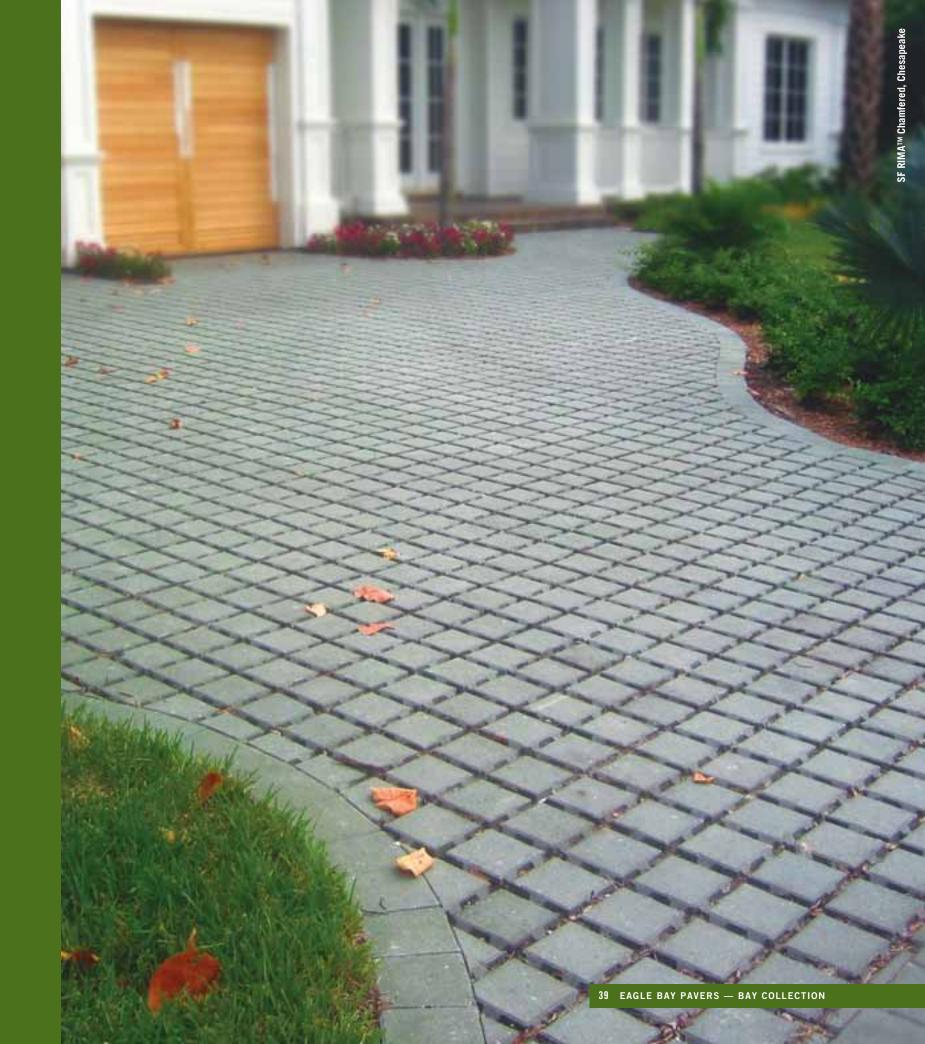


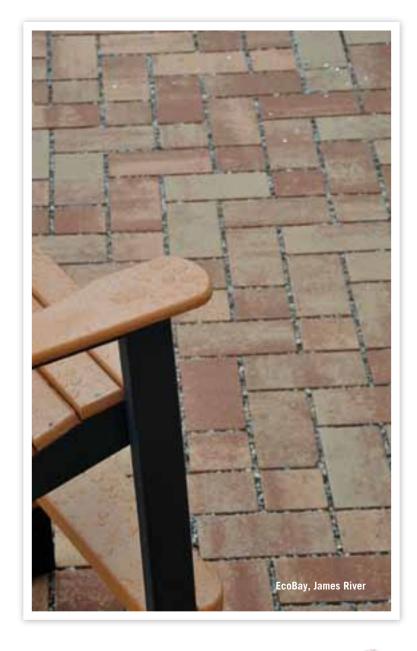
Our signature Bay Collection can satisfy your design aesthetics along with your desire to limit your footprint. These Eagle Bay pavers significantly help filter contaminants and reduce runoff. We are proud to say this is a win-win for homeowners and our natural landscape.

ECOBAY

SF RIMA<sup>TM</sup> CHAMFERED

TURFSTONE TEXTURED

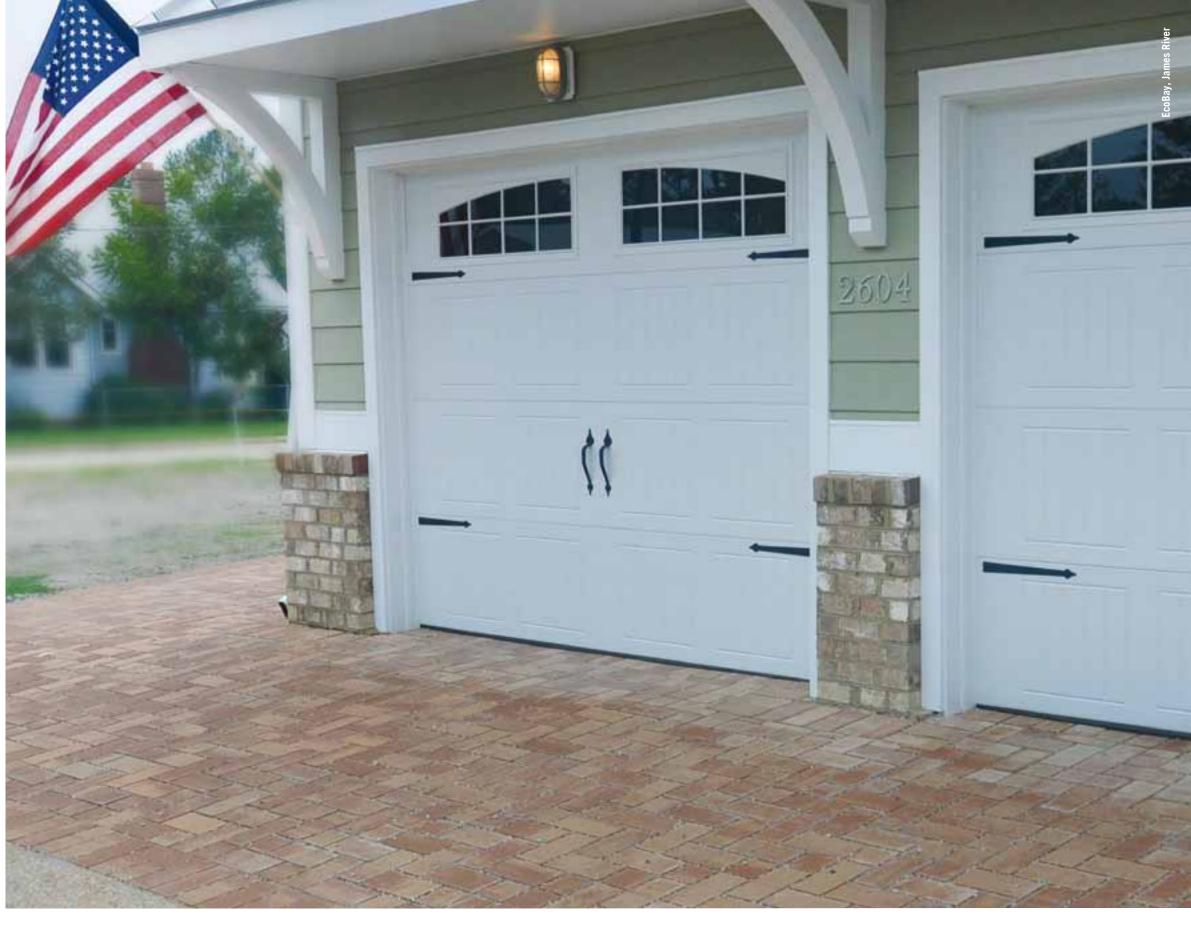






With their traditional shape, EcoBay permeable

pavers can fit nearly any design. Unlike traditional stone or pavers, this two piece system will effectively reduce the amount of runoff that can pollute our streams, lakes, rivers and ultimately the Chesapeake Bay.







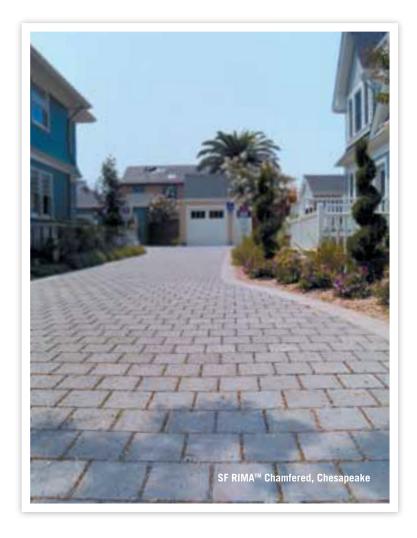






SF RIMA™ is a single-unit permeable paver

with a flat face and beveled edges. It is a durable paver that can withstand heavy traffic, making it well-suited for a variety of hardscape and storm water solutions.







# Turfstone can be a visual feature in your hardscape or serve a more functional role. It has a honeycomb shape that can be filled with gravel or grass. This allows rainwater to filter through slowly and evenly, resulting in the remediation and stabilization of soil erosion. AVAILABLE ONLY IN GRAY COLOR, AS SHOWN

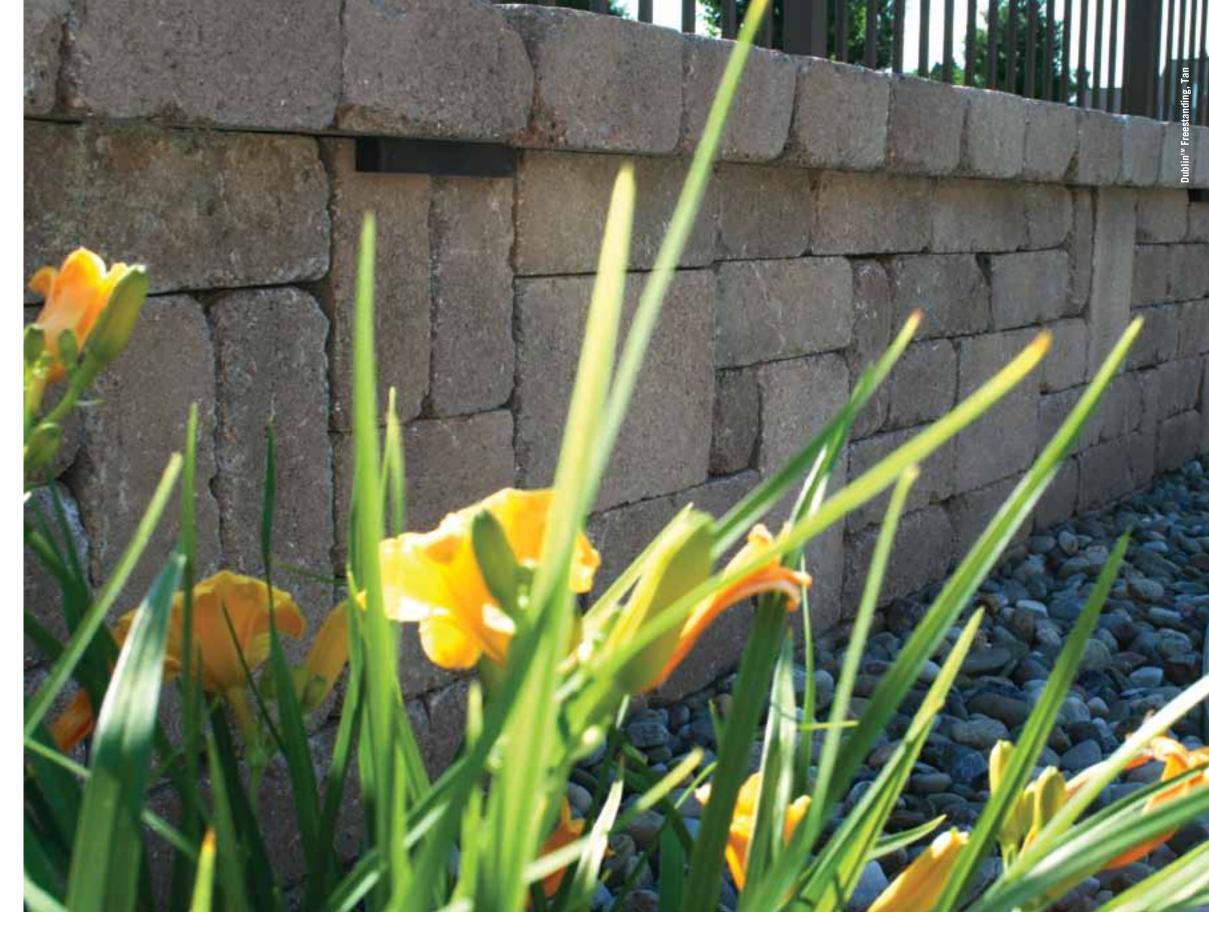




Dublin™ mimics century-old boundary walls found throughout Dublin, Ireland.

These tumbled stones add charm to any hardscape project. The same single unit is used for the wall, column, and caps, making estimating and assembly a snap.

























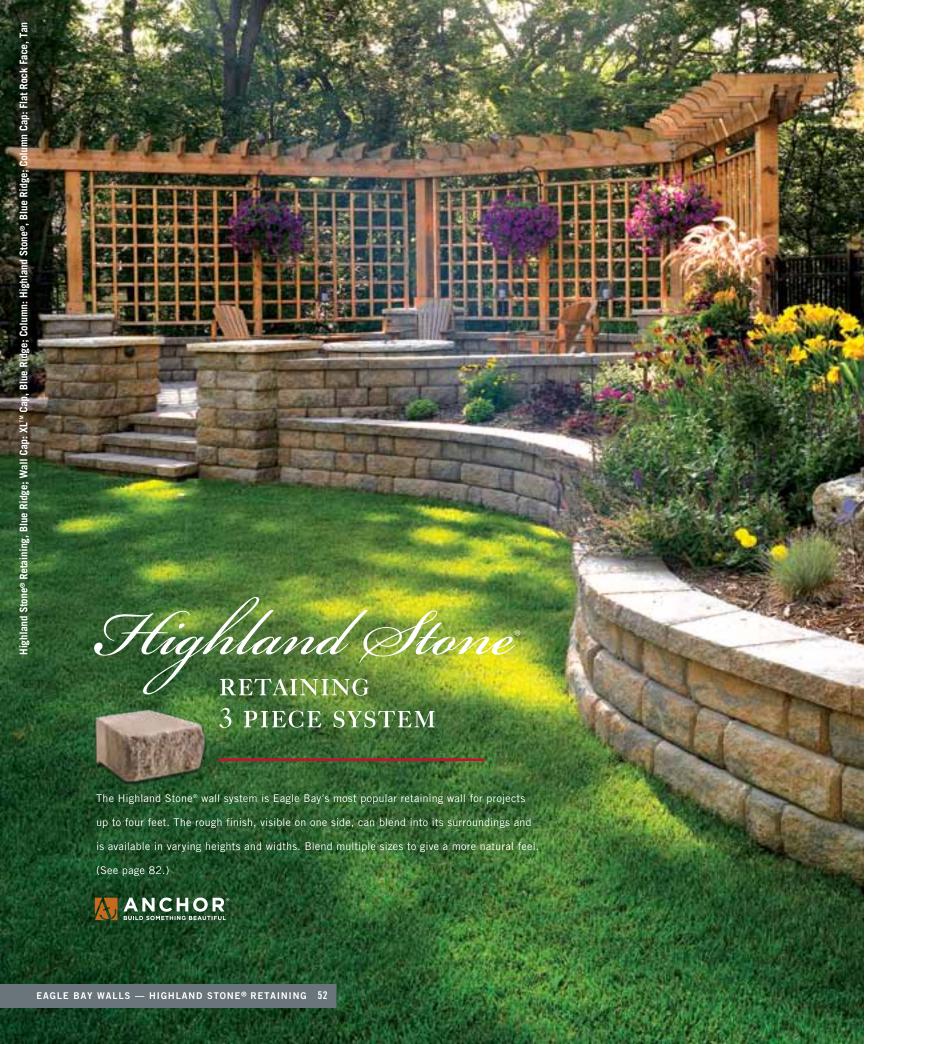


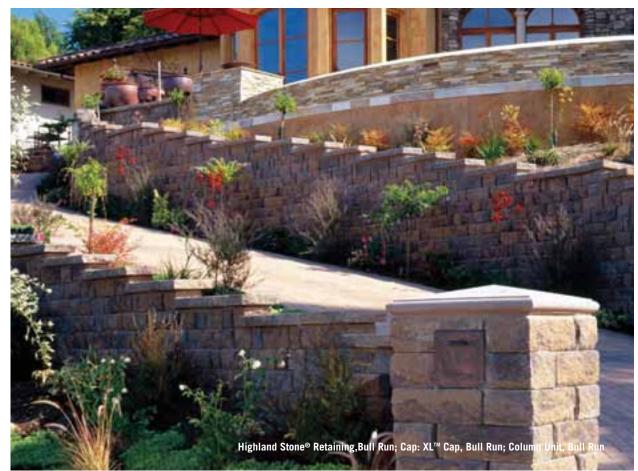




finishing tip:

INCORPORATE AN EAGLE BAY FIREPLACE OR OVEN TO EXPAND YOUR OUTDOOR LIVING SPACE























finishing tips:

FOR YOUR HIGHLAND

STONE® WALL PROJECTS,

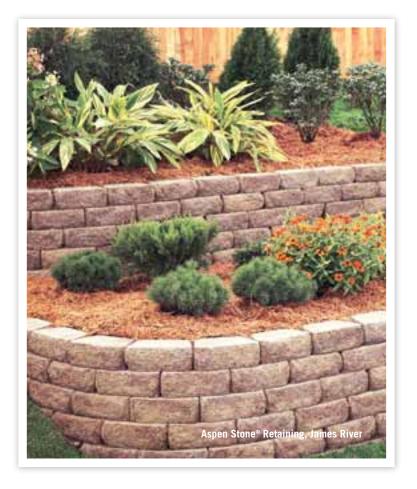
SELECT EAGLE BAY'S XL™

CAPS. SEE PAGE 82.

# Aspen Stone RETAINING

Aspen Stone® retaining walls are lightweight and easy to handle, perfect for smaller spaces and patio or garden walls. The rough-hewn texture, available in four colors, is visible on one side and works for projects up to two feet high.







finishing tips:

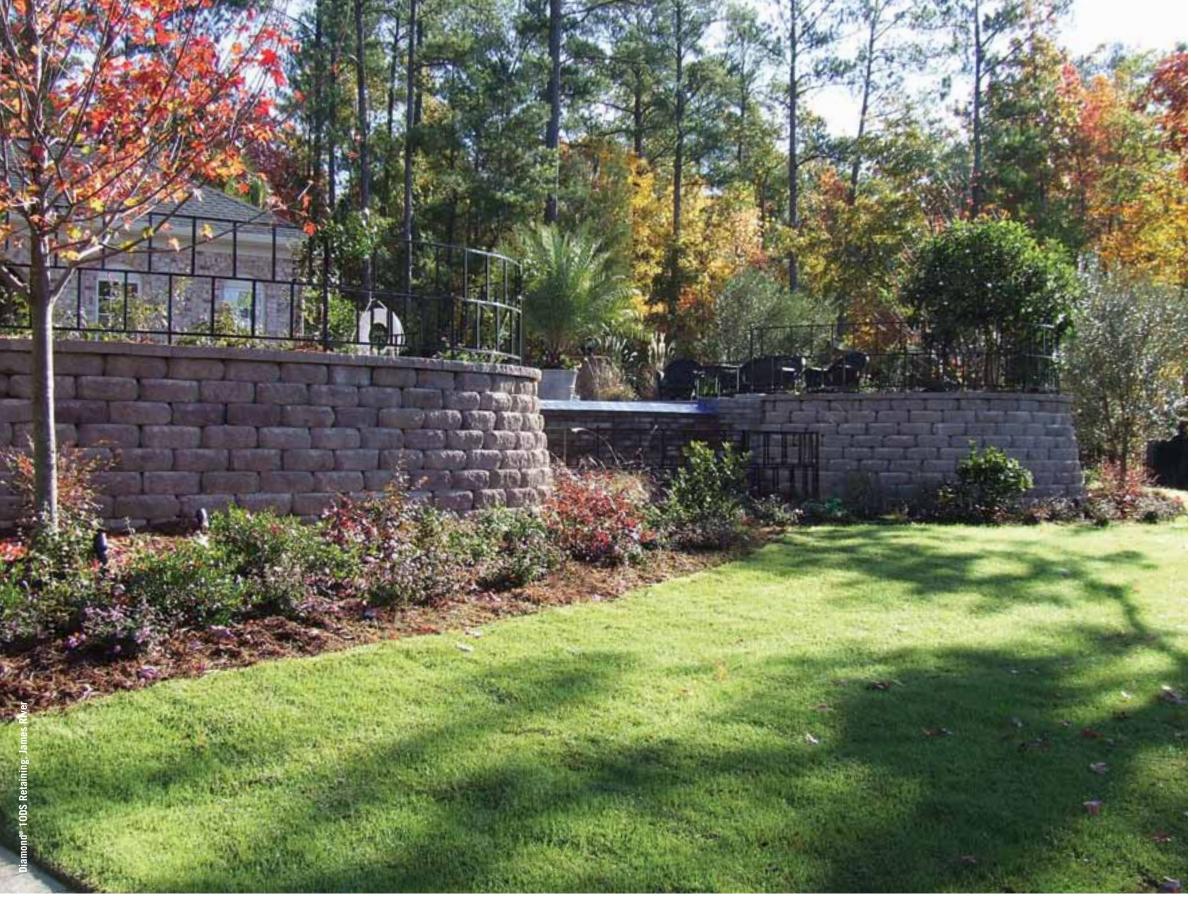
FOR YOUR ASPEN STONE® WALL PROJECTS, SELECT EAGLE BAY'S ASPEN STONE® CAPS. SEE PAGE 83.











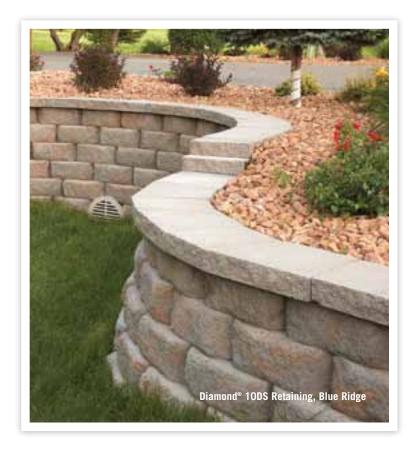
## Diamond 10DS

### RETAINING



The Diamond® 10DS retaining wall system is the perfect choice when your project calls for classic, clean lines. It has a rear-lip locator that works exceptionally well for walls, terraces, and grades. Choose a straight edge or curved design with this flexible block.













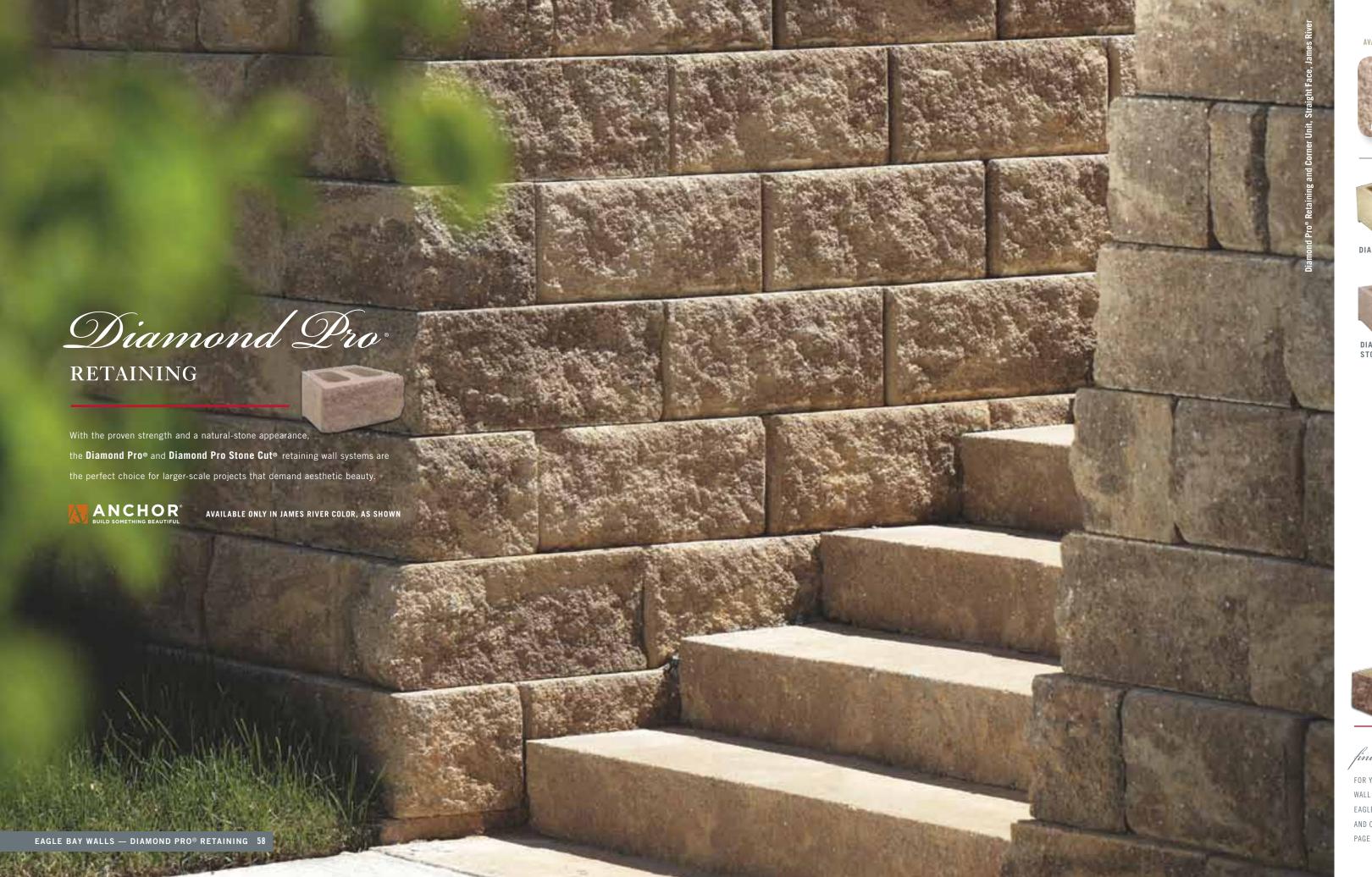








FOR YOUR DIAMOND® 10DS WALL PROJECTS, SELECT EAGLE
BAY'S UNICAPS AND CORNER UNIT. SEE PAGE 83.







DIAMOND PRO®



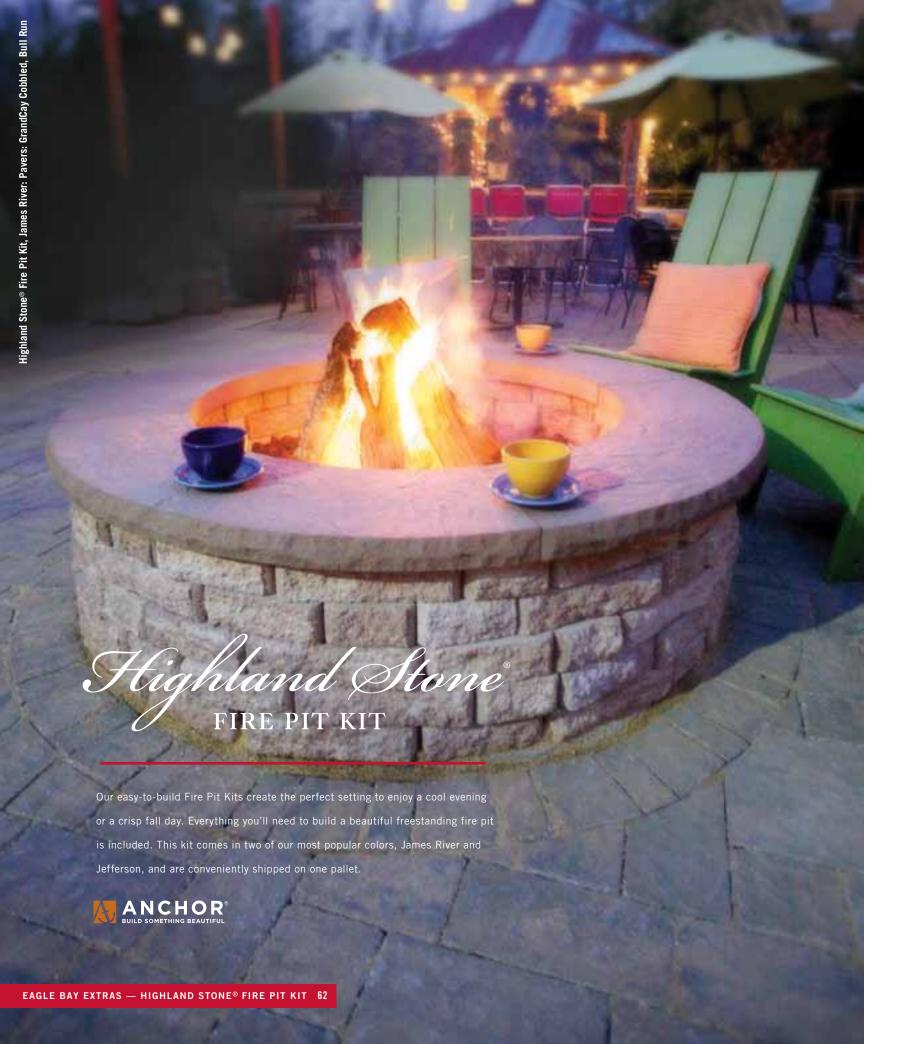
DIAMOND PRO STONE CUT®



finishing tips:

FOR YOUR DIAMOND PRO®
WALL PROJECTS, SELECT
EAGLE BAY'S UNICAPS
AND CORNER UNIT. SEE
PAGE 83.







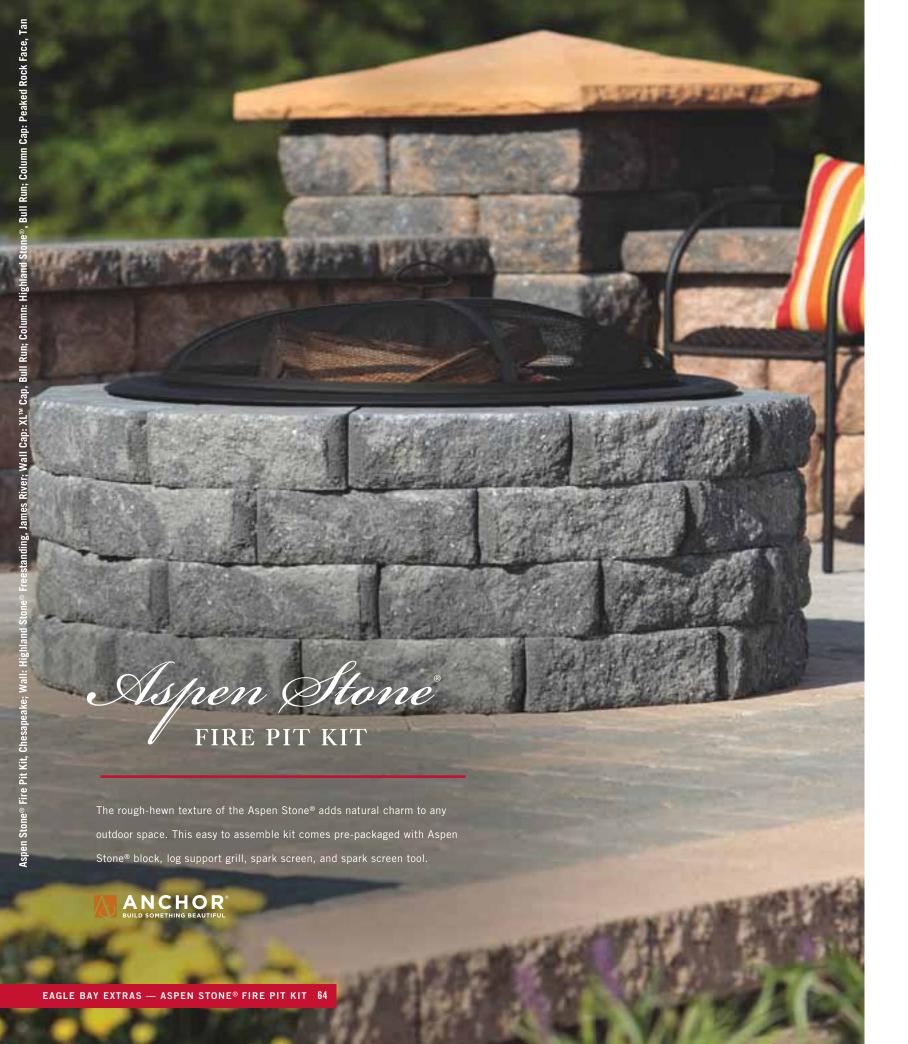




DIAMETER INSIDE: 46"
DIAMETER OUTSIDE: 63"
HEIGHT: 23.125" (WITH COPING)









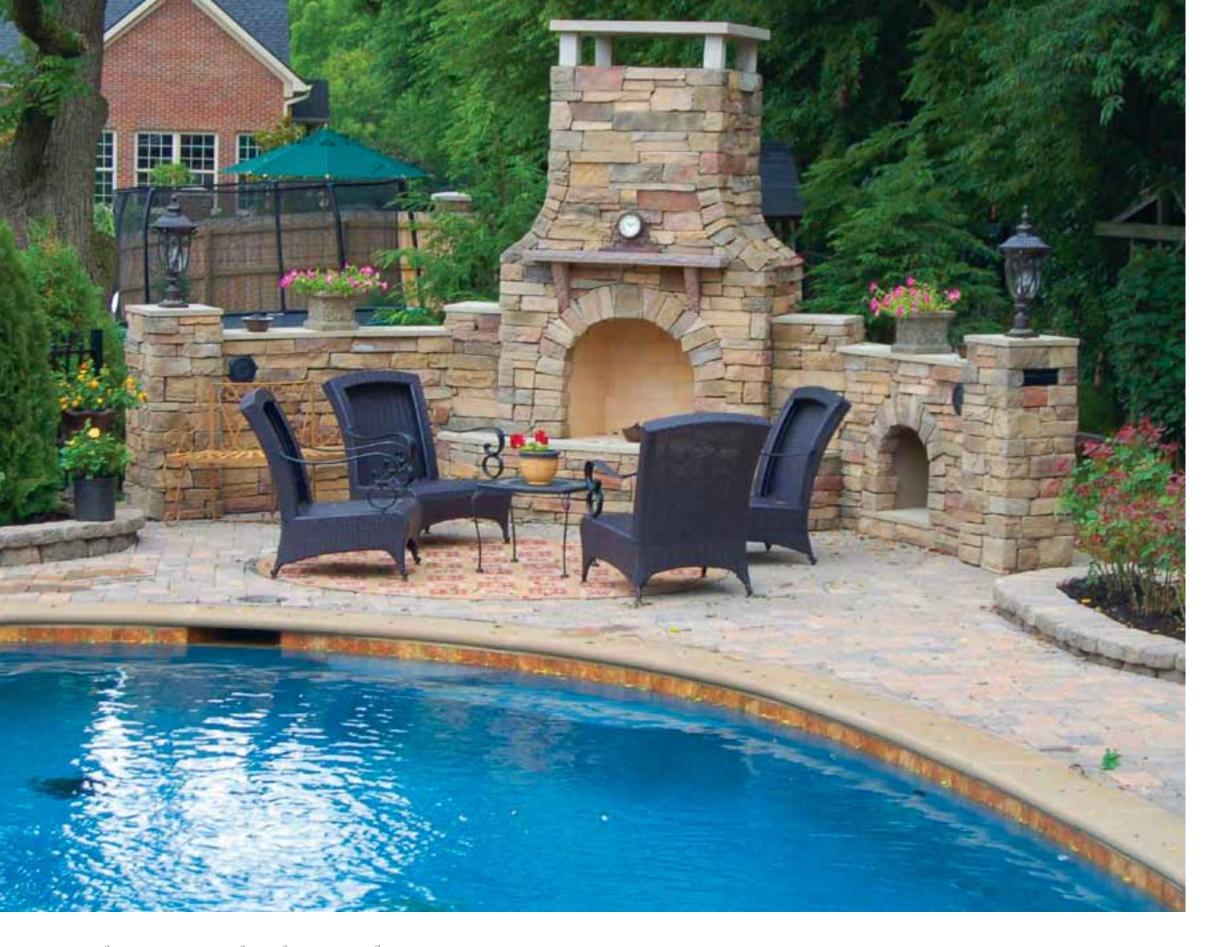






DIAMETER INSIDE: 28" DIAMETER OUTSIDE: 43" HEIGHT: 20"





## Ask your local distributor for compatible veneer stone.

# Outdoor FIREPLACES & OVENS

Pre-engineered for strength and virtually maintainance free these traditional fireplaces extend your precious summer season. All products are modular and easily lend themselves to customization.



#### OUTDOOR FIREPLACE

THE TRADITIONAL FIREPLACE LOOK, THIS PRODUCT INCLUDES FIREBOX, SMOKE CHAMBER, AND TWO OR THREE FEET OF SOLID CHIMNEY.

HEARTH WIDTH OPTIONS 30" 36" 42"



#### ARCHED FRONT OUTDOOR FIREPLACE

THE ARCHED FRONT OUTDOOR FIREBOX PROVIDES AN ARCH
DETAIL THAT CAN BE VENEERED WITH MAN-MADE OR SLICED
STONE. THIS DESIGN FEATURE IS BECOMING MORE AND MORE
POPULAR AMONG HOME OWNERS. SOLID BLOCK CHIMNEY
COMES STANDARD

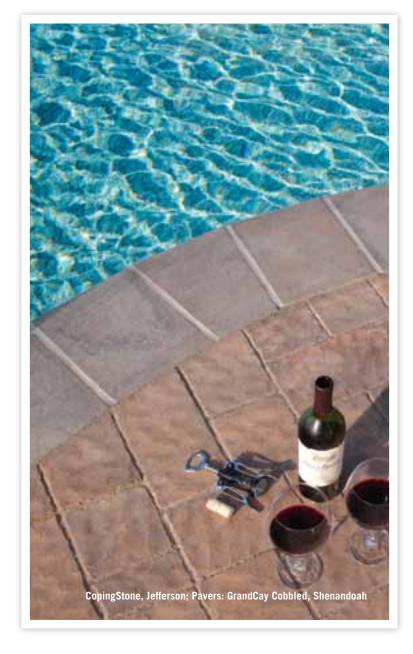
HEARTH WIDTH OPTIONS 30" 36" 42"



#### OUTDOOR OVEN

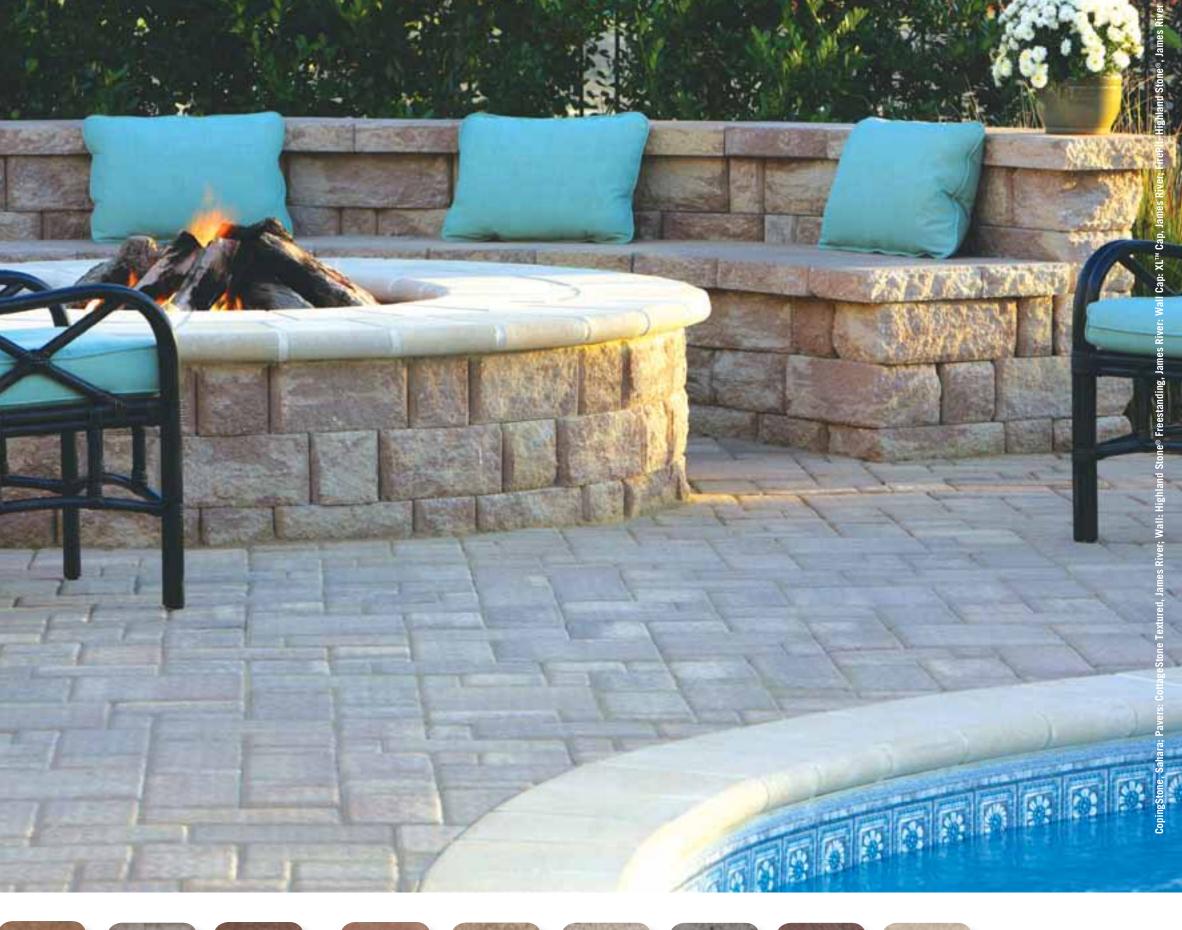
THIS OUTDOOR WOOD-FIRED OVEN CAN BE SEAMLESSLY
INTEGRATED INTO ANY OUTDOOR KITCHEN. MADE FROM THE
SAME INSULATING MATERIALS AS OUR FIREPLACES

HEARTH WIDTH 48" AT BASE



## Coping Stone

Eagle Bay CopingStones have soft, rounded edges and a flat surface, offering a stylish and comfortable finish for many projects ranging from walls to pools.











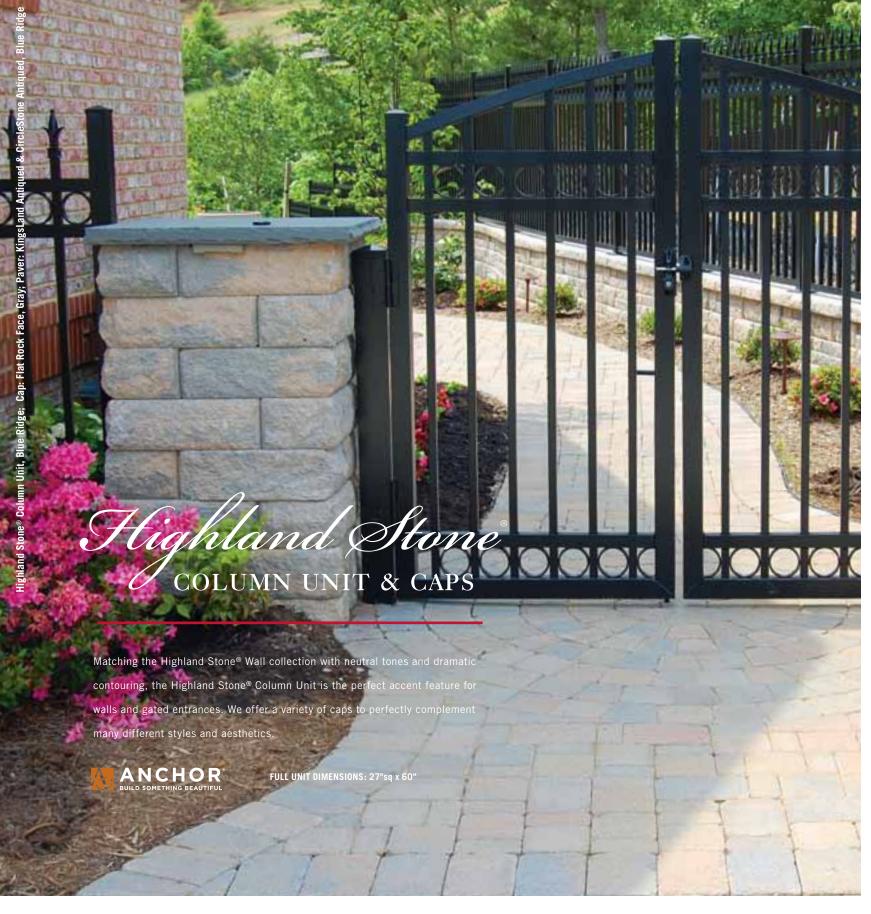


























#### COLUMN UNIT CAPS

Cap to be selected at customer's preference for use with column unit.

ROCK FACE COLUMN CAPS — 32" X 32"



PEAKED ROCK FACE CAP LIGHT TOP ROCK FACE CAP





FLAT ROCK FACE CAP

CAST STONE COLUMN CAPS — 29" X 29"



AVAILABLE COLORS

WHITE (SHOWN)

GRAY







71 EAGLE BAY EXTRAS — COLUMN UNIT WITH CAPS

#### ACCESSORIES

#### HIGHLAND STONE® MAILBOX KIT



Enhance the curb appeal of your home with this easyto-assemble Highland Stone® mailbox kit. This pre-packaged column mailbox kit includes a corrosion-proof fiberglass box with a powder-coated, forged metal door.

27"SQ X 5'-41/2"

#### AVAILABLE COLORS





#### LANDSCAPE STEP



Provide an attractive transition to your landscape or patio with our 48" wide landscape step that works with most standard walkway widths.

6" X 16" X 48"

#### AVAILABLE COLORS





#### CURBSTONE



Finish your walkway, driveway, or flower bed borders with Eagle Bay Curbstone.

3" X 8" X 8"

#### AVAILABLE COLORS









#### **AUXILIARY PRODUCTS**

#### HARDSCAPE SEALANTS & CLEANERS by TechniSeal®

#### **GLOSS FINISH PROTECTIVE SEALANTS**

[WLS] WET LOOK — SIZE 1 GAL., 5 GAL. Recommended for driveways, parking lots, patios and walkways. Enhances the color of pavers with a gloss finish. Optimal oil repellency.

[EV] CLEAR LOOK — SIZE 1 GAL., 5 GAL.

Recommended for driveways, walkways and patios. Preserves natural look of pavers with a semi-gloss finish. Forms a highly durable protective film. Single-coat application

#### MATTE FINISH PROTECTIVE SEALANTS

[IN] NATURAL LOOK — SIZE 1 GAL., 5 GAL. Recommended for pool decks, walkways, steps, patios & retaining walls. Invisible matte finish. Penetrating: Will not make surface more slippery.

[CB] COLOR BOOST — SIZE 1 GAL., 5 GAL.

Recommended for pool decks, walkways, steps, patios & retaining walls. Enhances the color of pavers with a matte finish. Penetrating: Will not make surface more slippery.

## NATURAL LOOK

#### HARDSCAPE CLEANERS by TechniSeal®

HD PAVER PRIMER - SIZE 1 GAL., 5 GAL. HC HARDSCAPE CLEANER — SIZE 1 GAL. SPRAYER FOR EC EFFLORESCENCE CLEANER SLIT FOAM ROLLERS — 10/BOX PAVER RESTORER — SIZE 5 GAL.

#### SAND STABILIZERS

#### ORGANIC JOINT STABILIZERS BY ENVIROBOND®

ENVIROSAND SIZE 55 LB./BAG COLORS NATURAL, GRANITE ENVIROSTONE SIZE 55 LB./BAG COLORS NATURAL, GRANITE

#### POLYMERIC SANDS BY TECHNISEAL®

RG+POLYMERIC SAND SIZE 50 LB./BAG COLORS TAN, GRANITE HP2-POLYMERIC SAND SIZE 50 LB./BAG COLORS TAN, GRANITE

#### EDGE RESTRAINT

**SNAP EDGE SIZE 8' SECTIONS** LANDSCAPE SPIKES SIZE 10" PERM-EDGE SIZE 8' WITH 48" ANCHOR

## **WET LOOK CLEAR LOOK COLOR BOOST**



PAVER MAID KIT 1 QUART BOTTLE OF EACH Contains Removers for Oil & Grease, Organic Stain, Rust, Paint-Tar-Rubber; Brush included.

#### GEOGRID & FILTER FABRIC

#### GEOGRID

MIRAFI 2XT — SIZE 4' X 45' SQ. YD. 20 MIRAFI 3XT — SIZE 6' X 150' SQ. YD. 100

MIRAFI 5XT — SIZE 6' X 150' SQ. YD. 100

#### FILTER FABRIC

140N FILTER FABRIC FOR WALL & PAVER SIZE 3' X 100' (ROLL) SQ. YD. 33.33 500X FILTER FABRIC FOR PAVER SIZE 6' X 100' (ROLL) SQ. YD. 66.67

#### CONCRETE ADHESIVES

RG-CONCRETE ADHESIVE SIZE 10 0Z., 29 0Z.

#### LOOK FOR THESE LOGOS:









For more information on our Auxiliary Products, consult your local dealer, or visit www.eaglebayusa.com.

Pulling all the pieces together for your future hardscape project can be intimidating. Where to start?

In this section we provide additional information that will get you closer to your dream design: colors, measurements, patterns, and more.

# RESOURCES

#### PAVER COLORS

Selecting a paver color is one of the most important and exciting aspects of your design and Eagle Bay has worked hard to create a color collection that gives you plenty of choices. For the most accurate color representation, visit your local Eagle Bay Dealer to request a sample.

The colors below are made with **Dermavision™**, a vibrant layer that ensures lasting color, minimizes stone particles and provides a smoother stone surface.



Eagle Bay has attempted to represent our colors as accurately as possible, however variances will naturally occur as a result of the printing and manufacturing process. In all situations we recommend viewing the actual product before choosing a color and ordering product.

The colors below are made with **Corevision™**, a "through and through" color process that provides natural and consistent tones throughout the stone.



#### WALL COLORS

Eagle Bay wall colors are designed to blend in nicely with your surrounding landscape and complement the paver collections featured in this catalog. For the most accurate color representation, visit your local Eagle Bay Dealer to request a sample.



Eagle Bay has attempted to represent our colors as accurately as possible, however variances will naturally occur as a result of the printing and manufacturing process. In all situations we recommend viewing the actual product before choosing a color and ordering product.



#### PAVER SPECIFICATIONS

## Insignia -



CHATHAMSTONE 3 pieces, (2.375" tall): 13" x 20", 13" x 13", 13" x 7"



TEXTURED

2 pieces (2.375" tall):

6" x 6" or 6" x 9"

COTTAGESTONE



ESSEXSTONE 3 irregular shapes (2" tall): 12", 18" & 22"



GRANDCAY TEXTURED 5 pieces (2.375" tall): 3" x 6", 6" x 6", 6" x 9", 6" x 12" & 12" x 12" (max. diameter 9'4")



CIRCLESTONE TEXTURED 5 pieces (2.375" tall)

						&	olors Ava	ilable 🗕				Colors Available —								
			130	1390		-			A STATE OF			TITLE								
PRODUCT	WEIGHT LB. per the cube	SQ. FT. per the cube	Bull Run	Jefferson	Richmond	Shenandoah	James River	Blue Ridge	Chesapeake	Crimson	Sahara	Slate								
ChathamStone	3,420	130		•	•															
CottageStone Textured 6" x 6"	2,830	105	•	•	•	•	•	•	•	•										
CottageStone Textured 6" x 9"	3,040	112.5	•	•	•	•	•	•	•	•	•	•								
EssexStone	2,960	126.5		•																
GrandCay Textured	3,120	115.5	•	•	•	•	•	•												
CircleStone Textured	2,130	76.25	•	•	•	•	•	•	•											

Installer note: Embossed or stone cleft pavers in the Insignia Collection, when compacted, should be protected with a rubber mat.





BRIKSTONE CHAMFERED 4" x 8" x 2.375"



BRIKSTONE FLAT COLONIAL 4" x 8" x 2.375"



COTTAGESTONE CHAMFERED 2 pieces (2.375" tall): 6" x 6" or 6" x 9"



KINGSLAND TRADITIONAL 3 pieces (2.375" tall): 3" x 6", 6" x 6" & 6" x 9"

				Colors Avaitable —								
			100	NO.	\$12.00 V	7 - 10-5	NAME OF THE PERSON NAME OF THE P	THE REAL PROPERTY.		1	1	
PRODUCT	WEIGHT LB. per the cube	SQ. FT. per the cube	Bull Run	Jefferson	Richmond	Shenandoah	James River	Blue Ridge	Crimson	Slate	Colonial	
BrikStone Chamfered	3,210	120	•	•	•	•	•		•	•		
BrikStone Flat Colonial	3,210	120									•	
CottageStone Chamfered 6 x 6	2,830	105	•	•	•	•	•					
CottageStone Chamfered 6 x 9	3,040	112.5	•	•	•	•	•					
Kingsland Traditional	3,220	120	•	•	•	•	•	•				

### Samples can be requested by visiting your local distributor.



COTTAGESTONE ANTIQUED 2 pieces (2.375" tall): 6" x 6" & 6" x 9"



KINGSLAND ANTIQUED 3 pieces (2.375" tall): 3" x 6", 6" x 6" & 6" x 9"



**EPICSTONE** COBBLED 3 pieces (3.125" tall): 5" x 9", 9" x 9" & 9" x 14"



GRANDCAY COBBLED 5 pieces (2.375" tall): 3" x 6", 6" x 6", 6" x 9", 6" x 12" & 12" x 12"



CIRCLESTONE ANTIQUED 5 pieces (2.375" tall) (max. diameter 9'4")

						🗕 Colors A	vailable 🗕			
			1	333		SHAR	100			
PRODUCT	WEIGHT LB. per the cube	SQ. FT. per the cube	Bull Run	Jefferson	Richmond	Shenandoah	James River	Blue Ridge	Chesapeake	Crimson
CottageStone Antiqued 6 x 6	2,830	105	•	•	•	•	•	•	•	•
CottageStone Antiqued 6 x 9	3,040	112.5	•	•	•	•	•	•	•	•
KingsLand Antiqued	3,220	120	•	•	•	•	•	•		
EpicStone Cobbled	3,435	101.25							•	
GrandCay Cobbled	3,120	115.5	•	•	•	•	•	•		
CircleStone Antiqued	2,130	76.25	•	•	•	•	•	•	•	





SF RIMA CHAMFERED 8.25" x 8.25" x 3.125" (tall)



**ECOBAY** 2 pieces (3.125" tall): 5" x 10" & 5" x 5"



TURFSTONE 15.625" x 23.5" x 3.125" (tall)

5
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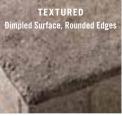


All paver sizes are nominal and should be pre-measured when doing a job where exact dimensions are critical. Actual stone colors should be viewed by the homeowner before purchasing.

#### FINISHES UP CLOSE









81 EAGLE BAY RESOURCES — PAVER SPECIFICATIONS

#### WALL-SPECIFICATIONS

#### HIGHLAND STONE® FREESTANDING WALL SYSTEM

#### THREE INCH - 3 PIECES (ROUGH HEWN, 2 SIDES)







3" MEDIUM 12" x 9" x 3" (tall)



3" SMALL 6" x 9" x 3" (tall)



SIX INCH - 3 PIECES (ROUGH HEWN, 2 SIDES)

6" MEDIUM 12" x 9" x 6" (tall)



6" SMALL 9" x 6" x 6" (tall)

#### HIGHLAND STONE® RETAINING WALL SYSTEM

#### THREE INCH - 3 PIECES (ROUGH HEWN, 1 SIDE)

#### SIX INCH - 3 PIECES (ROUGH HEWN, 1 SIDE)

18" x 9" x 6" (tall)



3" LARGE 18" x 11.5" x 3" (tall)



12" x 11.5" x 3" (tall)



6" x 11.5" x 3" (tall)



18 x 12 x 6" (tall)



12 x 12 x 6" (tall)



6" SMALL 12" x 6" x 6" (tall)

#### HIGHLAND STONE® ACCESSORIES

3,110

3,380

30

72 Pieces



6" COLUMN UNIT (rough hewn, 2 sides) 18" x 9" x 6" (tall) CUBE MAKES = 27" x 27" x 5'

6" Column Unit

XL Wall Cap



XL™ CAP tapered shape, (rough hewn, 2 sides) FRONT: 18" x 13" x 3"(tall) AND REAR: 12" x 13" x 3"(tall)

			Charles &	-	100				200
PRODUCT	WEIGHT LB. per the cube	SQ. FT. per the cube	Bull Run	Jefferson	Richmond	Shenandoah	JamesRiver	Blue Ridge	
Freestanding Six Inch	2,860	27	•	•	•	•	•	•	
Freestanding Three Inch	2,860	27	•	•	•	•	•	•	Γ
Retaining Six Inch	2,530	24	•	•	•	•	•	•	Γ
Retaining Three Inch	2,820	24	•	•	•	•	•	•	Γ

#### WALL SYSTEMS



ASPEN STONE® RETAINING single unit 12" x 7" x 4" (tall)



DIAMOND® IODS RETAINING single unit 17.25" x 10" x 6" (tall)



DIAMOND PRO STONE CUT® RETAINING single unit 18" x 12" 8" (tall)



DIAMOND PRO® RETAINING single unit 18" x 12" x 8" (tall)



 $DUBLIN^{TM}$ FREESTANDING single unit 12" x 8" x 4"(tall)

#### WALL SYSTEM ACCESSORIES



ASPEN STONE® WALL CAP single unit,tapered shape (rough hewn, 2 sides) FRONT: 12" x 7.5" X 2.375" (tall) 16" x 12" x 4" (tall) AND REAR: 9" x 7.5" x 2.375" (tall)



DIAMOND® UNICAP WALL CAP works with Diamond® 10DS and Diamond Pro® (rough hewn, 1 side)



DIAMOND PRO® CORNER UNIT works with Diamond Pro® 18" x 9" x 8" (tall)

AND REAR: 9" x 7.	5" x 2.375" (tall	)					Colors A	vailable				
						<b>新</b>			THE RESERVE	No. of Contract of	THE REAL PROPERTY.	
PRODUCT	WEIGHT LB. per the cube	SQ. FT. per the cube	Bull Run	Jefferson	Richmond	Shenandoah	JamesRiver	Blue Ridge	Chesapeake	Crimson	Gray	Tan
Aspen Stone®	2,280	33					•	•	•	•		
Diamond® 10DS	3,230	43.2	•	•	•	•	•	•	•			
Diamond Pro Stone Cut®	3,380	45					•					
Diamond Pro®	3,390	45					•					
Dublin™	3,750	44									•	•
Aspen Stone® Wall Cap	3,200	216 Pieces					•	•	•	•		
Diamond® Unicap	3,590	60 Pieces					•					
Diamond Pro® Corner Unit	2,110	20 SQ. FT.					•					

All paver sizes are nominal and should be pre-measured when doing a job where exact dimensions are critical. Actual stone colors should be viewed by the homeowner before purchasing.

Samples can be requested by visiting your local distributor.

83 EAGLE BAY RESOURCES — WALL SPECIFICATIONS

#### ADDITIONAL SPECIFICATIONS

#### ACCESSORIES



CURBSTONE 8" x 8" x 3" (tall)



COPINGSTONE 9" x 12" x 2.375" (tall)



MAILBOX KIT 27" x 27" x 64.5" (42" to bottom of box)

KITS



ASPEN STONE® FIRE PIT KIT 42" (outer diameter) x 28" (inner diameter) x 20" (tall)



HIGHLAND STONE® FIRE PIT KIT 63" (outer diameter) x 46" (inner

diameter x 23.125" (tall)

						Cole	vrs Availa	uble ——			
			Table 1			in William	No.	Ball	1		
RODUCT	WEIGHT LB. per the cube	SQ. FT. per the cube	Bull Run	Jefferson	Richmond	Shenandoah	JamesRiver	Blue Ridge	Chesapeake	Crimson	Sahara
urbStone	2,800	93.33					•	•	•	•	
opingStone	2,200	81	•	•	•	•	•	•	•	•	•
lailbox Kit	3,410	N/A		•			•				
ighland Stone <sup>®</sup> Fire Pit Kit	3,200	N/A		•			•				
spen Stone® Fire Pit Klt	1,450	N/A					•		•		

#### COLUMN CAPS



COLUMN CAP CAST STONE 29" x 29" x 4.5" (tall)



COLUMN CAP CAST STONE WITH HOLE 29" x 29" x 4.5" (tall)





COLUMN CAP LIGHT TOP ROCK FACE 32" x 32" x 4.5" (tall)



COLUMN CAP PEAKED ROCK FACE 32" x 32" x 4.5" (tall)



COLUMN CAP FLAT ROCK FACE 32" x 32" x 2.125" (tall)

-Colors Available ———



LANDSCAPE STEP 48" x 16" x 6" (tall)



1/4" FIRE PIT RING CAP 66" (diameter) x 12" x 2.125" (tall)

PRODUCT	WEIGHT LB. per the cube	PIECES per cube	Gray	Brown	Tan	White
Column Cap CastStone w/out Hole	580	2	•			•
Column Cap CastStone w/ Hole	580	2	•			•
Column Cap Light Top Rock Face	1,740	6	•	•	•	
Column Cap Peaked Rock Face	1,740	6	•	•	•	
Column Cap Flat Rock Face	1,740	6	•	•	•	
Landscape Step	4,270	10	•	•		
Fire Pit Ring Cap	1,620	16	•	•		

Above items sold by the cube or individually

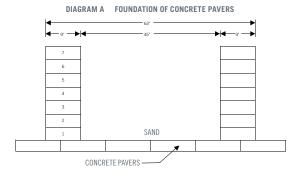
#### HOW TO INSTALL HIGHLAND STONE® FIRE PIT KIT

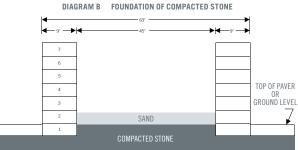
#### I. FOUNDATION

#### RECOMMENDED BY EAGLE BAY — COMPACTED GRAVEL BASE:

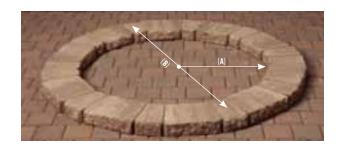
Place and uniformly compact the gravel base (0-3/4" crushed stone). Dense-graded aggregate base should be compacted using a vibratory plate compactor or hand tamper. A 4" thick gravel base is recommended and should extend beyond the Highland Stone® a minimum of 3" on each side. The top of the leveling pad should be at least 3" below grade.

CONCRETE BASE OR CONCRETE PAVERS: (Eagle Bay recommends a Compacted Gravel Base) Place Highland Stone® directly on a concrete base or concrete pavers. Make sure to fill the bottom of the fire pit with a layer of sand (3" minimum) to ensure proper drainage.





**INSTALLING FIRST LAYER OF BLOCK:** {A} Use a center stake and lay out the Highland Stone® in roughly a 22 1/2" radius from center stake to the back of the block. A circle with roughly a 45" inside diameter will require 10 medium and 12 small units. (B) It is important to double up the small units directly across from each other in order to attain the proper radius. Slight adjustment to the circle of blocks may be required for proper alignment.



#### 2. BUILDING ADDITIONAL COURSES OF BLOCK

Make sure the first layer of block is perfectly leveled before building additional courses. Using concrete approved adhesive glue the second row of blocks to the first row. It is important to stagger the joints as much as possible on every course. Make sure not to line up the two small units on top of the others below. There are enough units to build 7 layers of block which would make the fire pit roughly 21" tall plus coping.



\*\*For packaging, there are two extra of each unit provided in the kit.

#### 3. INSTALLATION OF WEATHERED CAP & OPTIONAL METAL FIRE RING

Once the fire pit is at the desired height, use a concrete adhesive to secure the four radius cap units. Add crushed stone or lava rock to raise the fire bed up to preferred height. If you choose the optional metal fire ring, please insert before capping the fire pit.





- The fire pit is for outdoor use only.
- Make sure to assemble the fire pit a minimum distance from surrounding structures and make sure nothing is directly above the fire pit that is a potential fire and/or injury hazard.
- Before beginning installation, please contact your municipality to obtain information for fire pit installation regulations. It is very important to check local codes!!

View more installation details along with time lapse video on our website: eaglebayusa.com.

#### HOW TO INSTALL A PATIO USING PAVERS

IF YOU WANT TO EXPAND YOUR INDOOR ROOMS TO THE GREAT OUTDOORS - where you can enjoy space to dine, entertain, or just relax, consider installing a patio. Anyone can install a patio, but because there is lifting, hauling, digging, and cutting involved, it is important to wear work gloves, knee pads, a back support belt, safety glasses, and ear plugs as well as to practice proper lifting techniques.

#### DESIGNING AND INSTALLING YOUR OWN PATIO CAN BE COMPLETED IN SEVEN STEPS:

#### PAVER SELECTION AND PROJECT ESTIMATION

1. Determine the area to be paved and how much material will be needed. Choose paver shape and pattern. Estimate quantity for paved area.

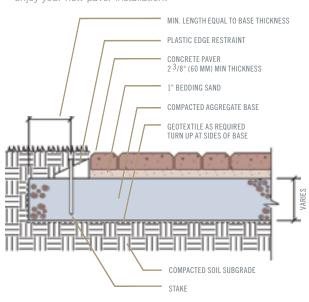
#### SITE ANALYSIS AND PREPARATION

- 2. Have utilities marked and excavate area to be paved. The heavier the surface load, the deeper the base excavation. Be sure you have plans for relocating the soil and sod. Compact exposed base area.
- 3. Install geotextile and base aggregates. Turn cloth up at sides of base. Place aggregates over cloth to required depth and compact to 95% solid. Set posts and stringlines for final base grades and finished paver elevations.

#### LAYOUT AND INSTALLATION

- 4. Install C-33 concrete bedding sand and screed smooth for setting pavers to finished elevation to Install C-33 concrete bedding sand at a depth of 1" and screed smooth for setting pavers to finished elevation.
- 5. Place pavers on screeded sand setting bed. Use stringlines to keep pattern straight. Set hand-tight joints. Cut pavers in areas as needed to complete pattern.
- 6. Set plastic edging tight against all exposed paver edges and spike firmly every 24" for walkways and 12" for driveways and curves. Edging works best if set on an aggregate base after trimming sand, setting bed flush with outside edge of pavers.

7. Sweep dry C-33 concrete sand or other selected joint material into all joints, and compact to complete interlock process. Refill to desired level after early weathering. Sweep up, clean up, and enjoy your new paver installation to: Make one pass over entire area with a plate compactor, then sweep dry C-33 concrete sand or other selected joint material into all joints, then compact again to complete interlock process. Refill to desired level after early weathering. Sweep up, clean up, and enjoy your new paver installation.



NOTE: THICKNESS OF AGGREGATE BASE WILL VARY WITH SUBGRADE CONDITIONS AND CLIMATE, COLDER CLIMATES MAY REQUIRE THICKER BASES.

NOTE: Eagle Bay pavers with dimpled or textured surfaces—EpicStone, GrandCay, CircleStone, SF Rima<sup>TM</sup>, CottageStone and Essex<sup>TM</sup> Stone—have high and low points on the surface which lend a more naturally aesthetic appeal to the pavers. However, pavers with textured surfaces are susceptible to surface scuffing when being compacted in place with plate compactors. Therefore, these paver types should always be compacted with place compactors that incorporate a protective mat or other medium between the plate compactor and the surface of Eagle Bay pavers. This system will help to ensure that paver surface scuffing is kept to a minimum. These protective mediums include: rubber matting, thin carpet, Mirafi 500X, or cardboard. Manufacturers of plate compactors are able to recommend other products that can be used for this purpose. For further information on interlocking concrete payer details, technical information and recommended construction practices, visit ICPI (Interlocking Concrete Payement Institute) at www.icpi.org,

Efflorescence is a whitish, powder-like deposit, which can appear on the surface of concrete payers. When cement hydrates, a significant amount of calcium hydroxide is formed. A reaction occurs between the calcium hydroxide and carbon dioxide (from the air) to form water insoluble calcium carbonate, then called efflorescence, Efflorescence does not affect the structural performance or durability of concrete payers, Eagle Bay includes admixtures in their concrete payers to help minimize efflorescence, but efflorescence is a natural occurrence in all concrete products. Fagle Bay does not warrant concrete payers that it manufactures against the appearance of efflorescence. Efflorescence may appear immediately or within months following installation. It may remain for months and some of it may wear away. Denosits may be removed from the concrete payer surface by using proprietary efflorescence removers. Before purchasing or applying any chemicals to remove deposits, please consult with a chemical company which specializes in efflorescence removal chemicals.

GUIDELINES FOR USING DEICING CHEMICALS ON UNIT PAVERS: The following guidelines can help limit the exposure of deicing chemicals while maintaining a safe environment:

- Limit the use of deicing chemicals by combining them with a traction aid such as sand.
- Do not over apply deicing chemicals; follow the recommended dosage.
- Do not use deicing chemicals in place of snow removal, but reserve them for melting ice formed by freezing precipitation or freezing snow melt.
- When using magnesium-based deicing chemicals, ensure the pavement is thoroughly washed in the spring
- as these deicers will continue to chemically degrade all types of concrete pavement throughout the year. • Protect vegetation and metal from contact with deicing chemicals as most can impair vegetation and corrode metals

In addition, use ICPI recommended sand jointing materials to minimize water penetration into the pavers. This will also help keep salts from entering and accumulating in the jointing and bedding sand that can eventually degrade the pavers. ICPI also recommends adequate pavement slopes (typically a minimum of 2%) to facilitate surface water drainage and to help remove deicing materials. While not essential, reduction of water entering jointing sand can be further enhanced with joint sand stabilization materials and/or sealers

#### HOW TO INSTALL A RETAINING WALL

#### QUICK COURSE ON COURSES

To complete your project, you will need the following hand tools: shovel, tape measure, hammer, chisel, carpenter's level, stakes, string line, garden hose, safety glasses, gloves, pencil, and square. You may also need a skid loader, compactor, wheelbarrow, and a circular cut-off saw with a masonry blade. Other requirements include a 4" diameter flexible polypropylene pipe (drain tile), a supply of sand and gravel (3/4" or smaller aggregate with fines) for the base, and gravel (3/4" free-draining aggregate without fines) to use as backfill.

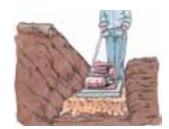


FIGURE A

FIGURE F









FIGURE B





NOTE: Efflorescence is a whitish, powder-like deposit, which can appear on the surface of concrete retaining walls. When cement hydrates, a significant amount of calcium hydroxide is formed. A reaction occurs between the calcium hydroxide and carbon dioxide (from the air) to form water insoluble calcium carbonate, then called efflorescence. Efflorescence does not affect the structural performance or durability of concrete retaining walls. Eagle Bay includes admixtures in their concrete retaining walls to help minimize efflorescence, but efflorescence is a natural occurrence in all concrete products. Eagle Bay does not warrant concrete retaining walls that it manufactures against the appearance of efflorescence. Efflorescence may appear immediately or within months following installation. It may remain for months and some of it may wear away. Deposits may be  $removed from the concrete \ retaining \ wall \ surface \ by \ using \ proprietary \ efflorescence \ removers. \ Before \ purchasing$ or applying any chemicals to remove deposits, please consult with a chemical company which specializes in efflorescence removal chemicals. That way it mimic's exactly what is said in previous how to section.

#### DIRECTIONS:

- 1. Using a shovel or a skid loader, dig a trench about 24" wide and deep enough to fit the required amount of buried block and compacted base. For walls 4' high and under, bury one course of units. For walls taller than 4', consult a qualified engineer for design information. Total wall height includes the height of any buried courses.
- 2. Firmly compact the soil in the bottom of the trench. Lay 6" of compactible base (sand and gravel) in the bottom of the trench and compact (Fig. A).
- 3. Place the first layer of Anchor™ units without lips on the prepared base (lips must be manually knocked off units before placement) (Fig. B). Position the units side by side in full contact with the base. Level in both directions using your carpenter's level to Level front to back and side to side.
- Continue assembling additional courses by placing units in a staggered relationship to the course beneath (running bond), pulling each unit forward until secure (Fig. C). NOTE: Use gravel (free-draining aggregate) to backfill each additional course as
- 5. Place drain tile behind the wall at grade to allow water to drain from the backfill (Fig. D). Outlet the drain tile through the wall at every low point, or every 50' of wall length and around the ends of the wall. Backfill with free-draining gravel 12" behind the wall. Fill in the voids. Organic soil or clay-type soil is not recommended for backfill material.
- 6. Fill any remaining areas behind the wall with soil (Fig. E). Compact every 8". Repeat steps 4, 5, 6 until the wall reaches the desired height. For walls taller than 4', consult a qualified engineer for information concerning proper design, backfill, and geosynthetic reinforcement.
- 7. Firmly compact native soil behind the wall (Fig. F). Do not compact directly on top of the units.
- 8. You may need partial blocks. To split a block, use a hammer and chisel to score the block on all sides. Pound the chisel on the score line until the block splits. If the block does not split easily, you may need to use a circular cut-off saw with a masonry blade. Read and understand the operating manual before using a saw. Always wear eye protection when splitting blocks.

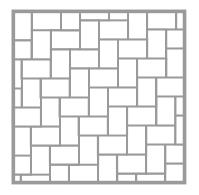
Refer to the Estimating and Install ation Manual for instructions on installing freestanding walls and special applications. Copies are available at authorized Eagle Bay dealers.

87 EAGLE BAY RESOURCES — HOW TO'S

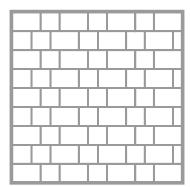
#### **PATTERNS**

These are intended as a guide for prel iminary pattern design only.

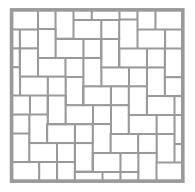
#### COTTAGESTONE



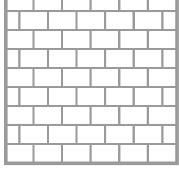
90° HERRINGBONE (6" X 9" ONLY)



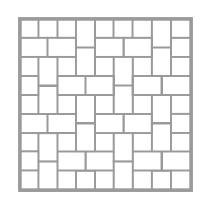
MOD. RUNNING BOND (40% 6" X 6" + 60% 6" X 9")



90° MOD. HERRINGBONE (40% 6" X 6" + 60% 6" X 9")



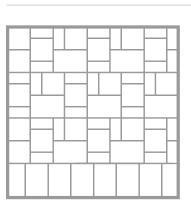
**RUNNING BOND** (6" X 9" ONLY)



I-PATTERN (25% 6" X 6" + 75% 6" X 9")

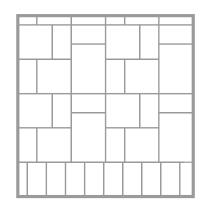
VISIT WWW.EAGLEBAYUSA.COM FOR MORE INFORMATION AND INSTALLATION INSTRUCTIONS.

KINGSLAND



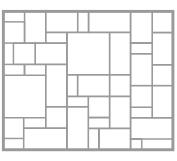
RANDOM NOT A SET PATTERN

#### EPICSTONE



RANDOM NOT A SET PATTERN

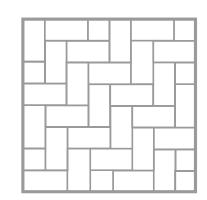
#### GRANDCAY



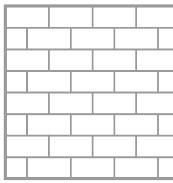
RANDOM NOT A SET PATTERN

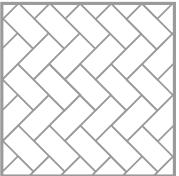


#### BRIKSTONE



90° HERRINGBONE

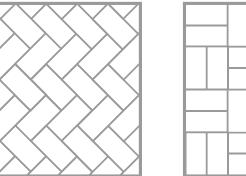


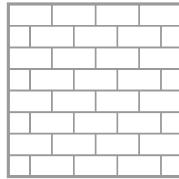


45° HERRINGBONE

CIRCLESTONE

9.35' DIAMETER





**RUNNING BOND** 



Eagle Bay patterns are intended as a guide for preliminary pattern design only. It is the Designer or Contractor's responsibility to verify and calculate the unit sizes and package quantities necessary to successfully execute their installation. Random is NOT a set pattern.







## FIND AN EAGLE BAY DEALER NEAR YOU OR REQUEST AN EAGLE BAY CONSULTATION: EAGLEBAYUSA.COM

Our goal is to make this process as easy as possible! Once you have an idea or vision in place, visit eaglebayusa.com to look up a local dealer or to request a project consultation from an Eagle Bay representative. By contacting your local dealer you'll be able to view product samples, compare product costs, and learn about qualified designers, contractors, or installers in your area.

#### LIFETIME TRANSFERABLE WARRANTY

#### WE STAND BEHIND OUR PRODUCTS WITH A LIFETIME PRODUCT WARRANTY.

Eagle Bay is proud to certify that our paving stones and retaining walls meet the latest industry standards in the United States. All Eagle Bay manufactured hardscape products comply with and surpass all applicable standards set by the ASTM (American Society for Testing and Materials) and NCMA (National Concrete Masonry Association).

Eagle Bay offers a transferable lifetime warranty on the structural integrity of all paving stones and retaining wall units it manufactures. It covers any disintegration and/or decomposition of the above

mentioned products resulting from natural causes and the abnormal deterioration of the surface due to the use of sodium chloride (NaCl) such as de-icing salt. If products prove defective we will replace these units. Eagle Bay's responsibility is limited to its manufactured products only and not to costs related to the installation of those products. We will honor this transferable warranty with a proof of purchase (invoice or delivery slip).

Disit www.eaglebayusa.com for full warranty

#### **DETAILS**

#### PRINTED COLOR SWATCHES

The natural materials that we use in our paving stones and retaining wall products

Eagle Bay pavers with dimpled or textured surfaces — EpicStone, GrandCay, deliver a range of colors that closely match color samples in catalogues, spec books, are any discrepancies, contact your local dealer before continuing your project. Installation of the product constitutes its acceptance.

#### EFFLORESCENCE

This warranty does not apply to efflorescence. Efflorescence is a whitish powder-like deposit which can appear on the surface of concrete pavers. When cement hydrates, a significant amount of calcium hydroxide is formed. A reaction occurs between the held responsible for damage caused by the misuse of compaction or snow removal calcium hydroxide and carbon dioxide (from the air) to form water insoluble calcium equipment, leaving scuff marks, or burns on pavers. carbonate, then called efflorescence. Efflorescence does not affect the structural performance or durability of concrete pavers. Eagle Bay includes admixtures in their concrete pavers to help minimize efflorescence, but efflorescence is a natural occurrence in all concrete products. Eagle Bay does not warrant concrete pavers months and some of it may wear away. Deposits may be removed from the concrete dealer for efflorescence removal chemicals.

#### COMPACTOR AND SNOW REMOVAL

CircleStone, SF Rima™, CottageStone and EssexStone – have high and low points color swatch books and online photos. However, Eagle Bay cannot guarantee specific on the surface which lend a more naturally aesthetic appeal to the pavers. However, color matching. Our pavers and wall can vary slightly in color batch depending on pavers with textured surfaces are susceptible to surface scuffing when being environmental conditions. Therefore, colors shown are approximate representations compacted in place with plate compactors. Therefore, these paver types should of standard colors and shouldn't be expected to be an exact match. Final color always be compacted with place compactors that incorporate a protective mat or selection should be made at your local dealer from stock product. Eagle Bay always other medium between the plate compactor and the surface of Eagle Bay pavers. This recommends immediately verifying the product and color upon receipt. If there system will help to ensure that paver surface scuffing is kept to a minimum. These protective mediums include: rubber matting, thin carpet, Mirafi 500X or cardboard. Manufacturers of plate compactors are able to recommend other products that can be used for this purpose. For further information on interlocking concrete paver details, technical information and recommended construction practices, visit ICPI (Interlocking Concrete Pavement Institute) at www.icpi.org.

> Also snow removal equipment should have the proper spacing, bumpers, and rubber blade guards to protect the surface of the pavers. Eagle Bay will not be

that it manufactures against the appearance of efflorescence. Efflorescence may

This warranty does not apply to any breakage, chipping, or other deterioration appear immediately or within months following installation. It may remain for that were caused from improper design or installation which does not comply with applicable codes, the ICPI (Interlocking Concrete Pavement Institute), paver surface by using proprietary efflorescence removers. Before purchasing or NCMA (National Concrete Masonry Association) and recognized work procedures. applying any chemicals to remove deposits, please consult your local Eagle Bay Please visit www.icpi.org or www.ncma.org for more information on installation specifications. This warranty does not apply to any damage resulting from a natural disaster or from a deliberate and/or negligible act on the part of the purchaser, owner of the building, installer or any third party.

## Beautifully Placed Confidence **EAGLE BAY**®

TOLL FREE 800.321.9141 | MAIN 804.279.7501 EAGLE BAY HARDSCAPE PRODUCTS. 1231 WILLIS RD. RICHMOND, VA 23237

Browse our website to see additional information and photo galleries of our products at.

WWW.EAGLEBAYUSA.COM



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